



SAFETY DATA SHEET

1. Identification

Product identifier	Cutting Oil Thread Cutting Lubricant - 12 oz
Other means of identification	
Product Code	No. 14050 (Item# 1004784)
Recommended use	Cutting oil
Recommended restrictions	None known.
Manufacturer/Importer/Supplier/Distributor information	
Manufactured or sold by:	
Company name	CRC Industries, Inc.
Address	885 Louis Dr. Warminster, PA 18974 US
Telephone	
General Information	215-674-4300
Technical Assistance	800-521-3168
Customer Service	800-272-4620
24-Hour Emergency (CHEMTREC)	800-424-9300 (US)
Website	www.crcindustries.com

2. Hazard(s) identification

Physical hazards	Flammable aerosols Gases under pressure	Category 1 Liquefied gas
Health hazards	Not classified.	
Environmental hazards	Not classified.	
OSHA defined hazards	Not classified.	

Label elements



Signal word	Danger
Hazard statement	Extremely flammable aerosol. Contains gas under pressure; may explode if heated.
Precautionary statement	
Prevention	Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Do not spray on an open flame or other ignition source. Pressurized container: Do not pierce or burn, even after use. Do not apply while equipment is energized. Extinguish all flames, pilot lights, and heaters. Vapors will accumulate readily and may ignite. Use only with adequate ventilation; maintain ventilation during use and until all vapors are gone. Open doors and windows or use other means to ensure a fresh air supply during use and while product is drying. If you experience any symptoms listed on this label, increase ventilation or leave the area.
Response	Wash hands after handling.
Storage	Store in a well-ventilated place. Protect from sunlight. Do not expose to temperatures exceeding 50°C/122°F. Exposure to high temperature may cause can to burst.
Disposal	Dispose of waste and residues in accordance with local authority requirements.
Hazard(s) not otherwise classified (HNOC)	None known.
Supplemental information	None.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
distillates (petroleum), hydrotreated heavy naphthenic		64742-52-5	70 - 80
liquefied petroleum gas		68476-86-8	20 - 30
lubricating oils, petroleum, hydrotreated spent		64742-58-1	1 - 3
sodium sulfate		7757-82-6	1 - 3
distillates (petroleum), hydrotreated heavy paraffinic		64742-54-7	≤ 1
distillates (petroleum), hydrotreated light paraffinic		64742-55-8	≤ 1
distillates (petroleum), solvent-dewaxed heavy paraffinic		64742-65-0	≤ 1
distillates (petroleum), solvent-dewaxed light paraffinic		64742-56-9	≤ 1

Specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation	Move to fresh air. Call a physician if symptoms develop or persist.
Skin contact	No adverse effects due to skin contact are expected.
Eye contact	No specific first aid measures noted.
Ingestion	In the unlikely event of swallowing contact a physician or poison control center.
Most important symptoms/effects, acute and delayed	Direct contact with eyes may cause temporary irritation.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically.
General information	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	Contents under pressure. Pressurized container may rupture when exposed to heat or flame. During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Firefighters must use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in enclosed spaces, SCBA.
Fire-fighting equipment/instructions	In case of fire: Stop leak if safe to do so. Move containers from fire area if you can do so without risk. Containers should be cooled with water to prevent vapor pressure build up. Use standard firefighting procedures and consider the hazards of other involved materials. In the event of fire and/or explosion do not breathe fumes.
General fire hazards	Extremely flammable aerosol. Contents under pressure. Pressurized container may rupture when exposed to heat or flame.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Keep out of low areas. Many gases are heavier than air and will spread along ground and collect in low or confined areas (sewers, basements, tanks). Wear appropriate protective equipment and clothing during clean-up. Emergency personnel need self-contained breathing equipment. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
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Methods and materials for containment and cleaning up

Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. This product is miscible in water. This material is classified as a water pollutant under the Clean Water Act and should be prevented from contaminating soil or from entering sewage and drainage systems which lead to waterways. Stop the flow of material, if this is without risk. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage**Precautions for safe handling**

Pressurized container: Do not pierce or burn, even after use. Do not use if spray button is missing or defective. Do not spray on a naked flame or any other incandescent material. Do not smoke while using or until sprayed surface is thoroughly dry. Do not cut, weld, solder, drill, grind, or expose containers to heat, flame, sparks, or other sources of ignition. Use caution around energized equipment. The metal container will conduct electricity if it contacts a live source. This may result in injury to the user from electrical shock and/or flash fire. Avoid prolonged exposure. Use only in well-ventilated areas. Wear appropriate personal protective equipment. Observe good industrial hygiene practices. For product usage instructions, see the product label.

Conditions for safe storage, including any incompatibilities

Level 3 Aerosol.

Pressurized container. Protect from sunlight and do not expose to temperatures exceeding 50°C/122 °F. Do not puncture, incinerate or crush. Do not handle or store near an open flame, heat or other sources of ignition. This material can accumulate static charge which may cause spark and become an ignition source. Store in tightly closed container. Store in a well-ventilated place. Stored containers should be periodically checked for general condition and leakage. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection**Occupational exposure limits****U.S. - OSHA****Components****Type****Value**

distillates (petroleum),
hydrotreated heavy
paraffinic (CAS 64742-54-7)

TWA

5 mg/m3

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)**Components****Type****Value****Form**

distillates (petroleum),
hydrotreated heavy
naphthenic (CAS
64742-52-5)

PEL

5 mg/m3

Mist.

2000 mg/m3

500 ppm

distillates (petroleum),
hydrotreated heavy
paraffinic (CAS 64742-54-7)

PEL

5 mg/m3

Mist.

distillates (petroleum),
hydrotreated light paraffinic
(CAS 64742-55-8)

PEL

5 mg/m3

Mist.

distillates (petroleum),
solvent-dewaxed heavy
paraffinic (CAS 64742-65-0)

PEL

5 mg/m3

Mist.

2000 mg/m3

500 ppm

distillates (petroleum),
solvent-dewaxed light
paraffinic (CAS 64742-56-9)

PEL

5 mg/m3

Mist.

ACGIH**Components****Type****Value****Form**

distillates (petroleum),
hydrotreated heavy
paraffinic (CAS 64742-54-7)

TWA

5 mg/m3

Inhalable fraction

US. ACGIH Threshold Limit Values

Components	Type	Value	Form
distillates (petroleum), hydrotreated heavy naphthenic (CAS 64742-52-5)	TWA	5 mg/m3	Inhalable fraction.
distillates (petroleum), hydrotreated heavy paraffinic (CAS 64742-54-7)	TWA	5 mg/m3	Inhalable fraction.
distillates (petroleum), hydrotreated light paraffinic (CAS 64742-55-8)	TWA	5 mg/m3	Inhalable fraction.
distillates (petroleum), solvent-dewaxed heavy paraffinic (CAS 64742-65-0)	TWA	5 mg/m3	Inhalable fraction.
distillates (petroleum), solvent-dewaxed light paraffinic (CAS 64742-56-9)	TWA	5 mg/m3	Inhalable fraction.
lubricating oils, petroleum, hydrotreated spent (CAS 64742-58-1)	TWA	5 mg/m3	Inhalable fraction.

U.S. - NIOSH

Components	Type	Value	Form
distillates (petroleum), hydrotreated heavy paraffinic (CAS 64742-54-7)	STEL	10 mg/m3	Mist
	TWA	5 mg/m3	Mist

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value	Form
distillates (petroleum), hydrotreated heavy naphthenic (CAS 64742-52-5)	Ceiling	1800 mg/m3	
	STEL	10 mg/m3	Mist.
	TWA	5 mg/m3	Mist.
distillates (petroleum), hydrotreated heavy paraffinic (CAS 64742-54-7)	STEL	10 mg/m3	Mist.
	TWA	5 mg/m3	Mist.
distillates (petroleum), hydrotreated light paraffinic (CAS 64742-55-8)	STEL	10 mg/m3	Mist.
	TWA	5 mg/m3	Mist.
distillates (petroleum), solvent-dewaxed heavy paraffinic (CAS 64742-65-0)	Ceiling	1800 mg/m3	
	STEL	10 mg/m3	Mist.
	TWA	5 mg/m3	Mist.
distillates (petroleum), solvent-dewaxed light paraffinic (CAS 64742-56-9)	STEL	10 mg/m3	Mist.
	TWA	5 mg/m3	Mist.

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Individual protection measures, such as personal protective equipment

Eye/face protection	Wear safety glasses with side shields (or goggles).
Skin protection	
Hand protection	Wear protective gloves such as: Nitrile. Neoprene.
Other	Wear suitable protective clothing.
Respiratory protection	If engineering controls are not feasible or if exposure exceeds the applicable exposure limits, use a NIOSH-approved cartridge respirator with an organic vapor cartridge. Use a self-contained breathing apparatus in confined spaces and for emergencies. Air monitoring is needed to determine actual employee exposure levels.
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.
General hygiene considerations	When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties**Appearance**

Physical state	Liquid.
Form	Aerosol.
Color	Dark amber.
Odor	Mild petroleum.
Odor threshold	Not available.
pH	Not available.
Melting point/freezing point	-40 °F (-40 °C) estimated
Initial boiling point and boiling range	500 °F (260 °C) estimated
Flash point	> 316.4 °F (> 158.0 °C) Pensky-Martens Closed Cup
Evaporation rate	Slow.
Flammability (solid, gas)	Not available.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Vapor pressure	2979.2 hPa estimated
Vapor density	> 5 (air = 1)
Relative density	0.85
Solubility(ies)	
Solubility (water)	Negligible.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	600 °F (315.6 °C) estimated
Decomposition temperature	Not available.
Viscosity	Not available.
Percent volatile	95.5 % estimated

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Heat, flames and sparks. Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents.
Hazardous decomposition products	Carbon oxides. Sulfur oxides. Mercaptans. Sulfides. Hydrogen sulfide.

11. Toxicological information

Information on likely routes of exposure

Inhalation	Prolonged inhalation may be harmful.
Skin contact	Based on available data, the classification criteria are not met.
Eye contact	Based on available data, the classification criteria are not met.
Ingestion	Based on available data, the classification criteria are not met.

Symptoms related to the physical, chemical and toxicological characteristics

Direct contact with eyes may cause temporary irritation.

Information on toxicological effects

Acute toxicity Not known.

Components	Species	Test Results
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distillates (petroleum), hydrotreated heavy naphthenic (CAS 64742-52-5)

Acute

Dermal

LD50	Rabbit	> 2000 mg/kg
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Oral

LD50	Rat	> 5000 mg/kg
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Skin corrosion/irritation Prolonged skin contact may cause temporary irritation.

Serious eye damage/eye irritation Direct contact with eyes may cause temporary irritation.

Respiratory or skin sensitization

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization This product is not expected to cause skin sensitization.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity Not classifiable as to carcinogenicity to humans.

IARC Monographs. Overall Evaluation of Carcinogenicity

distillates (petroleum), hydrotreated heavy paraffinic (CAS 64742-54-7) 3 Not classifiable as to carcinogenicity to humans.

distillates (petroleum), solvent-dewaxed heavy paraffinic (CAS 64742-65-0) 3 Not classifiable as to carcinogenicity to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

Reproductive toxicity This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure Not classified.

Specific target organ toxicity - repeated exposure Not classified.

Aspiration hazard Not an aspiration hazard.

Chronic effects Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability No data is available on the degradability of any ingredients in the mixture.

Bioaccumulative potential

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions	If discarded, this product is considered a RCRA ignitable waste, D001. Empty container can be recycled. Contents under pressure. Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose in accordance with all applicable regulations.
Hazardous waste code	D001: Waste Flammable material with a flash point <140 F
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT

UN number	UN1950
UN proper shipping name	Aerosols, flammable, Limited Quantity
Transport hazard class(es)	
Class	2.1
Subsidiary risk	-
Label(s)	2.1
Packing group	Not applicable.
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Special provisions	N82
Packaging exceptions	306
Packaging non bulk	None
Packaging bulk	None

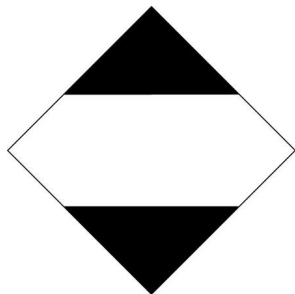
IATA

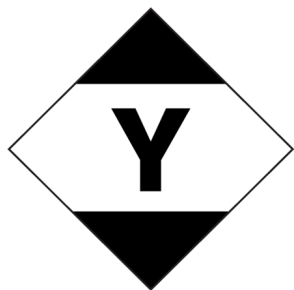
UN number	UN1950
UN proper shipping name	Aerosols, flammable, Limited Quantity
Transport hazard class(es)	
Class	2.1
Subsidiary risk	-
Packing group	Not applicable.
ERG Code	10L
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Other information	
Passenger and cargo aircraft	Allowed with restrictions.
Cargo aircraft only	Allowed with restrictions.

IMDG

UN number	UN1950
UN proper shipping name	AEROSOLS, Limited Quantity
Transport hazard class(es)	
Class	2.1
Subsidiary risk	-
Packing group	Not applicable.
Environmental hazards	
Marine pollutant	No.
EmS	F-D, S-U
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

DOT; IMDG





15. Regulatory information

US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

CERCLA Hazardous Substances: Reportable quantity

Not listed.

Spills or releases resulting in the loss of any ingredient at or above its RQ require immediate notification to the National Response Center (800-424-8802) and to your Local Emergency Planning Committee.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA)

Not regulated.

Food and Drug Administration (FDA)

Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Classified hazard categories

Flammable (gases, aerosols, liquids, or solids)
Gas under pressure

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical

Yes

SARA 313 (TRI reporting)

Not regulated.

US state regulations

US. New Jersey Worker and Community Right-to-Know Act

Not listed.

US. Massachusetts RTK - Substance List

distillates (petroleum), hydrotreated heavy paraffinic (CAS 64742-54-7)
distillates (petroleum), hydrotreated light paraffinic (CAS 64742-55-8)
distillates (petroleum), solvent-dewaxed light paraffinic (CAS 64742-56-9)
sodium sulfate (CAS 7757-82-6)

US. Pennsylvania Worker and Community Right-to-Know Law

distillates (petroleum), hydrotreated heavy paraffinic (CAS 64742-54-7)
distillates (petroleum), hydrotreated light paraffinic (CAS 64742-55-8)
distillates (petroleum), solvent-dewaxed light paraffinic (CAS 64742-56-9)
sodium sulfate (CAS 7757-82-6)

US. Rhode Island RTK

distillates (petroleum), hydrotreated heavy naphthenic (CAS 64742-52-5)
distillates (petroleum), hydrotreated heavy paraffinic (CAS 64742-54-7)
distillates (petroleum), hydrotreated light paraffinic (CAS 64742-55-8)
distillates (petroleum), solvent-dewaxed heavy paraffinic (CAS 64742-65-0)
distillates (petroleum), solvent-dewaxed light paraffinic (CAS 64742-56-9)

California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins. For more information go to www.P65Warnings.ca.gov.

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

distillates (petroleum), hydrotreated heavy naphthenic (CAS 64742-52-5)
distillates (petroleum), hydrotreated heavy paraffinic (CAS 64742-54-7)
distillates (petroleum), hydrotreated light paraffinic (CAS 64742-55-8)
distillates (petroleum), solvent-dewaxed heavy paraffinic (CAS 64742-65-0)
distillates (petroleum), solvent-dewaxed light paraffinic (CAS 64742-56-9)
lubricating oils, petroleum, hydrotreated spent (CAS 64742-58-1)

Volatile organic compounds (VOC) regulations

EPA

VOC content (40 CFR 51.100(s)) 100 %

Consumer products (40 CFR 59, Subpt. C) Not regulated

State

Consumer products This product is regulated as a Cutting or Tapping Oil (aerosol). This product is compliant for use in all 50 states.

*Local restriction: This product cannot be used in the South Coast Air Quality Management District of California.

VOC content (CA) 20 %

VOC content (OTC) 20 %

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date	08-31-2019
Revision date	11-20-2020
Prepared by	Allison Yoon
Version #	02

Further information

CRC # 574/1002598

Disclaimer

The information contained in this document applies to this specific material as supplied. It may not be valid for this material if it is used in combination with any other materials. This information is accurate to the best of CRC's knowledge or obtained from sources believed by CRC to be accurate. Before using any product, read all warnings and directions on the label. For further clarification of any information contained on this (M)SDS consult your supervisor, a health & safety professional, or CRC Industries, Inc..

Revision information

This document has undergone significant changes and should be reviewed in its entirety.