



SAFETY DATA SHEET

SECTION 1: Product and Company Identification

Product Name: TCO-16
Recommended Use: Thread cutting and machining oil

Manufacturer Information:

Relton Corporation-Chemical Division
317 Rolyn Place
Arcadia, CA 91007-2838

Phone: (800)-423-1505
Emergency Number (24 hours):
CHEMTREC 800-424-9300

SECTION 2: Hazards Identification

GHS Classification: Not classified

GHS Label Elements: No symbol

Signal Word: No signal word

Hazard Statements: No hazard statements

Precautionary Statements: Wear appropriate gloves, protective clothing, eye protection, face protection
Wash hands thoroughly after handling
Dispose of contents/container in accordance with state, local, and federal laws.

Hazards not otherwise classified (HNOC): Not listed

SECTION 3: Composition/Information on Ingredients

Chemical Name	CAS#	%
Severely solvent refined heavy naphthenic distillates and Hydrotreated heavy naphthenic petroleum distillates	64741-96-4, 64742-52-5	90-95%*

*The percentage reported may be a mixture of CAS 64741-96-4 and CAS 64742-52-5
The remaining ingredients are considered non hazardous or are below reporting levels
The exact percentage of composition has been withheld as a trade secret

SECTION 4: First Aid Measures

Inhalation: Remove individual to fresh air. If breathing is difficult give oxygen.

Skin Contact: Flush the affected area with water for 15 minutes minimum. Remove exposed or contaminated clothing and shoes. Wash contaminated clothing before reuse. Seek medical attention if irritation develops.

Eye Contact: Immediately flush with plenty of water for at least 15 minutes. If easy to do, remove contact lenses. Call a physician or poison control center immediately.

Ingestion: Rinse mouth thoroughly. Call a POISON CENTER/doctor if you feel unwell. Do NOT induce vomiting.

Most important symptoms acute or delayed: Not available

Recommendations for immediate medical care and special treatment: Not available

SECTION 5: Fire Fighting Measures

Suitable extinguishing media: Slightly combustible. Use carbon dioxide, extinguishing powder or foam. Avoid water spray.

Unsuitable extinguishing media: Not available

Specific hazards arising during fire: Combustion may generate carbon monoxide, carbon dioxide, hydrogen sulfide and oxides of sulfur and calcium

Firefighting equipment: Firefighters should wear suitable protective equipment

Firefighting instructions: Evacuate personnel to a safe area. Firefighters should use self contained breathing equipment and protective clothing. Keep containers cool with water spray.

SECTION 6: Accidental Release Measures

Personal Precautions: Wear appropriate protective equipment and clothing during clean up. Keep unprotected persons away.

Environmental Precautions Do not allow product to enter sewers, surface or ground waters.

Methods and materials for containment and cleanup: Contain and recover liquid when possible. Absorb with suitable absorbent and place in a chemical waste container for proper disposal (see Section 13, Disposal Considerations).

SECTION 7: Handling and Storage

Precautions for safe handling: As with all chemical products, avoid contact and wash thoroughly after handling. Do not eat, drink or smoke while using this product. Use only in well-ventilated areas. Remove contaminated clothing and protective equipment before entering eating areas. Pregnant or breast-feeding women must not handle this product.

Conditions for safe storage including incompatibilities: All personnel who handle this product should be trained in its safe handling. Store tightly closed in cool, dry, ventilated area. Keep out of direct sunlight and away from heat and incompatible materials. Avoid contact with acids, oxidizing agents, and caustics.

SECTION 8: Exposure Controls/Personal Protection

Exposure limit values

Material	CAS#	List	Type	Value
Severely solvent refined heavy naphthenic distillate	64741-96-4	OSHA	PEL	5 mg/m3 (TWA 8h)
		ACGIH	TLV	5 mg/m3 (TWA 8h)
Petroleum distillates, hydrotreated heavy naphthenic	64742-52-5	OSHA	PEL	5 mg/m3 (as oil mist)
		ACGIH	TLV	5 mg/m3 (as oil mist)

Appropriate Engineering Controls:	Provide sufficient mechanical (general/and or local exhaust) ventilation to maintain exposure below exposure guidelines, if applicable, or below levels that cause known, suspected, or adverse effects.
Personal Protective Measures	
Eye/face protection:	Use chemical goggles or full face shield.
Hand protection:	Use chemically-resistant gloves.
Respiratory protection:	Not required under normal conditions of use. If airborne concentrations exceed applicable exposure limits, use NIOSH approved respiratory protection.
Thermal hazards:	Not available
General hygiene considerations:	Handle in accordance with good industrial hygiene and safety practice. Eyewash station and safety shower should be in vicinity of work area.

SECTION 9: Physical and Chemical Properties

Appearance:	Clear, amber oily liquid
Odor:	Mild petroleum
Odor threshold:	Not available
pH:	Not applicable
Solubility in water:	Insoluble
Viscosity:	Not available
Specific Gravity @ 70F:	0.92
Melting point:	Not available
Freezing point:	Not available
VOC Content (ASTM E-1868-10):	13.7 g/L AQMD SUPER COMPLIANT
Initial boiling point	
and boiling range:	Not available
Flash point:	248 °F (120 °C) (Pensky-Martens Closed Cup)
Evaporation rate:	Not available
Flammability (solid, gas):	Not available
Upper/Lower flammability or explosive limits (%)	
Flammability limit-lower:	Not available
Flammability limit-upper:	Not available
Explosive limit-lower:	Not available
Explosive limit-upper:	Not available
Vapor pressure	<0.01 mmHg @ 20°C
Vapor density	Heavier than air
Partition coefficient	
(octanol:water)	Not available
Auto-ignition temperature	Not available
Decomposition temperature	Not available
Decomposition temperature	Not available

SECTION 10: Stability and Reactivity

Reactivity:	No reactivity hazards are known.
Chemical Stability:	Material is stable under normal conditions of storage and handling.
Possibility of hazardous reactions:	No hazardous reactions are known under normal conditions of use.
Conditions to avoid:	Keep away from heat, sparks, open flames. Protect from freezing.

Materials to avoid: Do not store with strong oxidizing agents. Keep away from heat, sparks, open flames, or all sources of ignition.

Hazardous decomposition products: May include carbon monoxide, carbon dioxide, hydrogen sulfide, oxides of calcium and sulfur.

SECTION 11: Toxicological Information

Acute Toxicity:

Severely solvent refined heavy naphthenic distillate
64741-96-4 Data not available

Petroleum distillates, hydrotreated heavy naphthenic
64742-52-5 Data not available

Skin: Not expected to be a primary skin irritant. Prolonged or repeated contact may cause irritation.

Eyes: May cause mild eye irritation.

Inhalation: May cause mild irritation of the respiratory tract with prolonged exposure.

Ingestion: Ingestion may cause irritation of the gastrointestinal lining, nausea, vomiting, diarrhea, and abdominal pain.

Delayed and immediate effects of exposure: Not available.

Classification	Category	Hazard Description
Acute toxicity (oral)	Not classified	Not applicable
Acute toxicity (dermal)	Not classified	Not applicable
Acute toxicity (inhalation)	Not classified	Not applicable
Skin corrosion/irritation	Not classified	Not applicable
STOT -single exposure	Not classified	Not applicable
STOT-repeated exposure	Not classified	Not applicable
Serious eye damage/eye irritation	Not classified	Not applicable
Respiratory sensitization	Not classified	Not applicable
Skin sensitization	Not classified	Not applicable
Carcinogenicity	Not classified	Not applicable
Reproductive toxicity	Not classified	Not applicable

Carcinogenicity: This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.