

# SteamCraft

# Cleveland

## Electric Convection Steamers with Easy Timer

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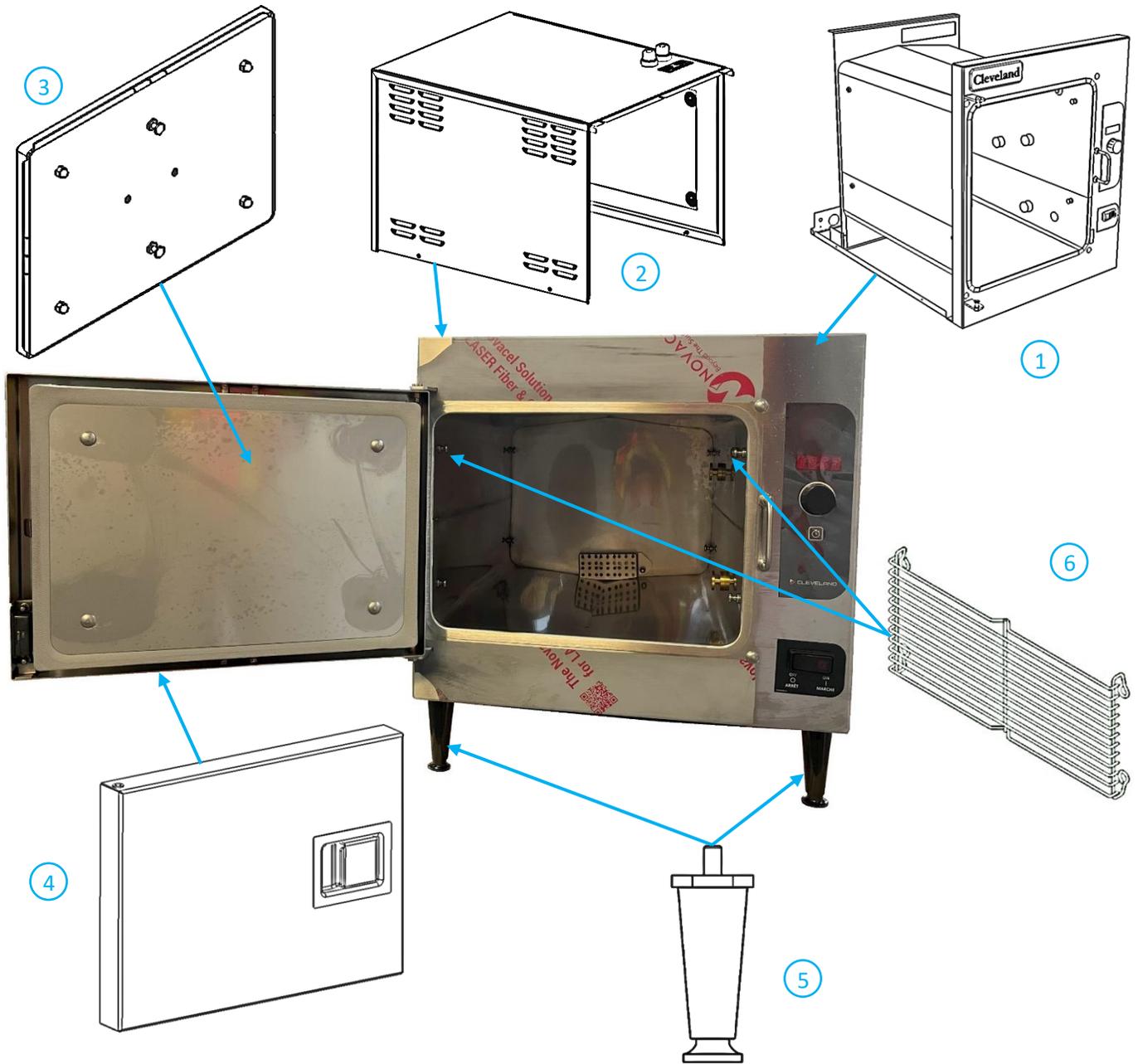
### Parts Manual

**MODEL:**

21CET8

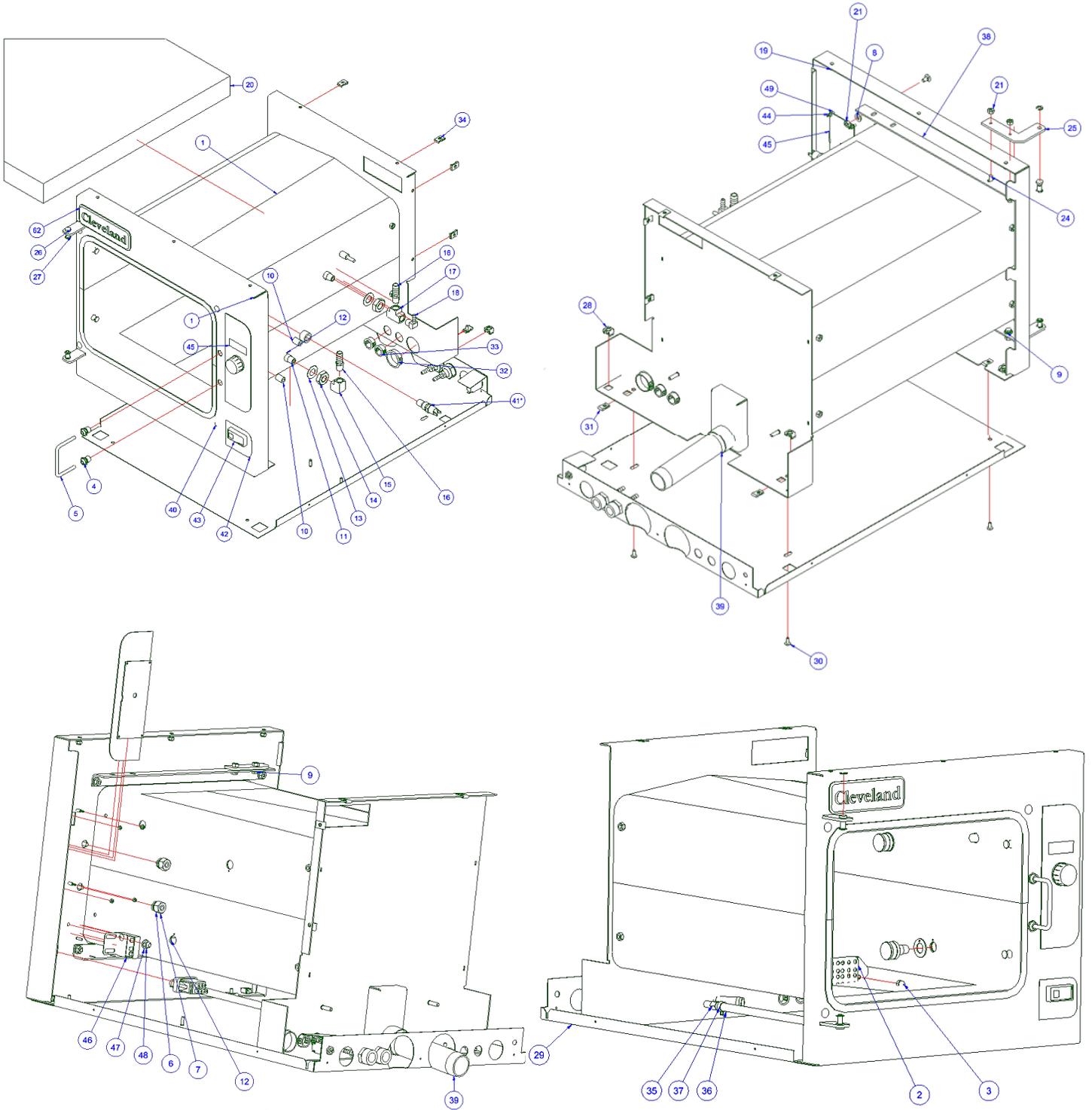


**Description: General Body Assembly**



| Item | QTY | Part Number                          | Description   |
|------|-----|--------------------------------------|---|
| 1    | 1   | KE004155-11<br>KE004155-12 (stacked) | BODY ASSEMBLY, HL, PROBE, EASY TIMER<br>BODY ASSEMBLY, HL, PROBE, STACKED, EASY TIMER |
| 2    | 1   | 114016-1<br>114017-1                 | SHEETING, SC3, HL<br>SHEETING, SC3, HR  |
| 3    | 1   | 104101                               | INNER DOOR ASSEMBLY, CONVECTION STEAMER   |
| 4    | 1   | 115502-1                             | OUTER DOOR ASSEMBLY, HL/HR  |
| 5    | 4   | 1014501                              | LEG, 4" ADJUSTABLE, BLACK PLASTIC   |
| 6    | 1   | 41423                                | RACK ASSEMBLY, PAN 20"  |

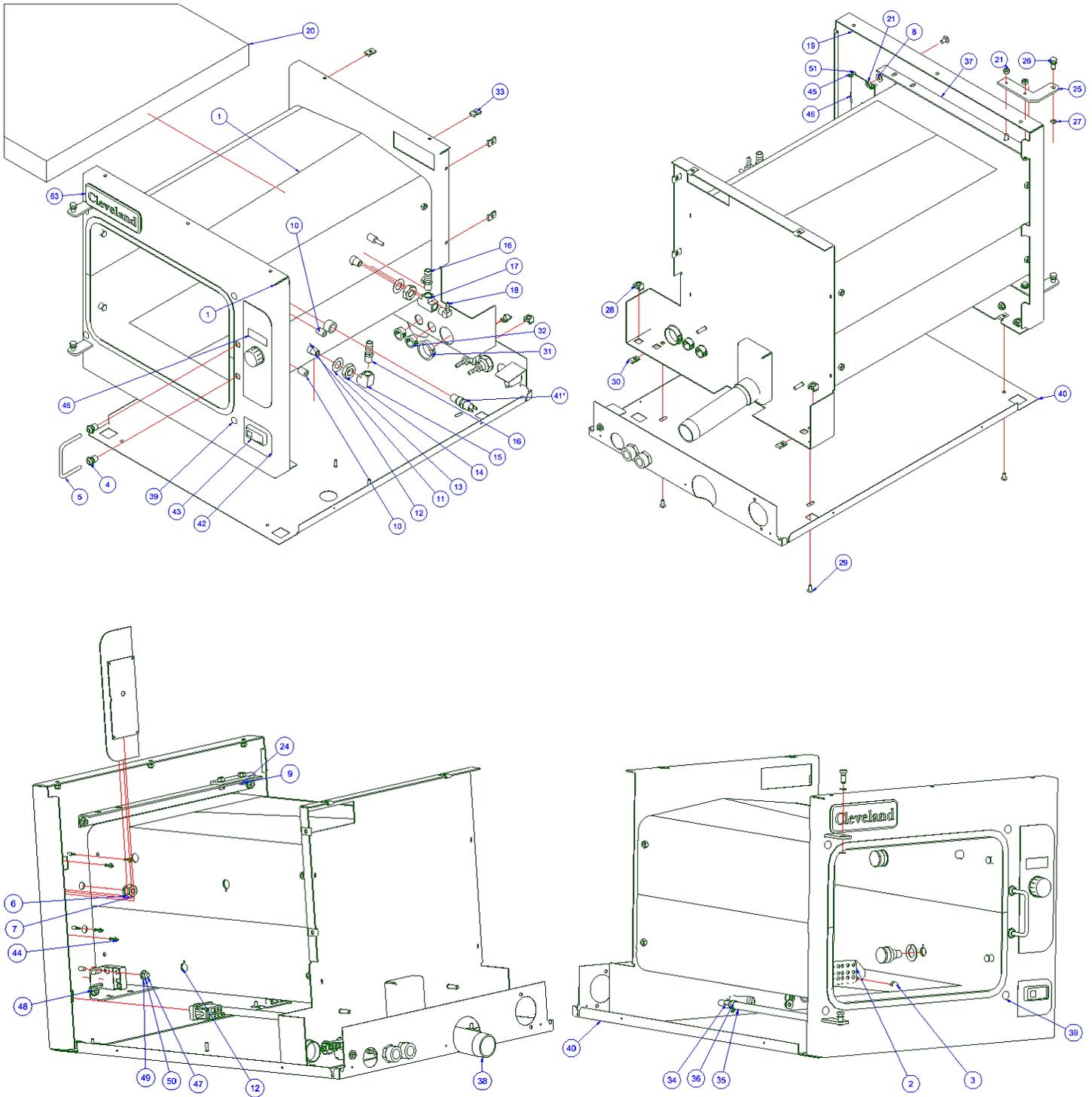
**Assembly Number: KE004155-11**  
**Description: Body Assy, HL, Probe, Easy Timer**



| Item | QTY | P/N        | Description   |
|------|-----|------------|---|
| 1    | 1   | KE004156-1 | CAVITY ASSY HL, WELDMENT STEAMCRAFT 5.1                 |
| 2    | 1   | 69298      | SCREEN; DRAIN COMPARTMENT (STAINLESS)                   |
| 3    | 1   | 14677      | NUT, ACORN, 1/4-20, SST                                 |
| 4    | 2   | 14695      | NUT, DOOR CATCH MOUNTING                                |
| 5    | 1   | 104046     | CATCH, DOOR   |
| 6    | 2   | 23149      | WASHER, NYLON, TYPE 6/6                                 |
| 7    | 2   | 14649      | NUT, HEX, 1/2-13, ZINC PLTD                             |
| 8    | 8   | 23116      | WASHER, FLAT, .281 ID x.625 OD x .065 THK, SST          |
| 9    | 4   | 23105      | WASHER, LOCK, 1/4" KATLINK STYLE, SST                   |
| 10   | 3   | 195552     | SPACER, 1/4" I.D. X 1/2 O.D. X 0.688 LG.                |
| 11   | 2   | 104009     | STEAM SUPPLY  |
| 12   | 2   | 104082     | STEAM INJECTOR  |
| 13   | 2   | 104232     | WASHER, FLAT, .640IDx.032x 1.187 OD S/S                 |
| 14   | 2   | 104081     | NUT, JAM 5/8-18, BRASS                                  |
| 15   | 1   | 05236      | ELBOW, 1/4 X 90, BRASS                                  |
| 16   | 2   | 104048     | FTG;HOSE;BARB;1/2Hx1/4 NPT                              |
| 17   | 1   | 20199      | TEE, 1/4", BRASS  |
| 18   | 1   | 105786     | FTG, HOSE BARB, 1/4Hx1/4MPT, 90°, BRASS                 |
| 19   | 3   | 14672      | NUT, HEX, 10-32, ELASTIC LOCK, ZINC PLTD                |
| 20   | 1   | 104061     | INSULATION, BODY STEAMCRAFT 3.1                         |
| 21   | 8   | 14618      | NUT, HEX, 1/4-20, STAINLESS STEEL                       |
| 24   | 4   | 19170      | SCREW, HEX HD, 1/4-20x5/8, SST                          |
| 25   | 2   | KE604469   | HINGE, DOOR   |
| 26   | 2   | 104077     | PIN, HINGE  |
| 27   | 4   | 104062     | RING, EXT, RETAINING, SST                               |
| 28   | 4   | 112781     | NUT, CAGE 3/8-16NC                                      |
| 29   | 1   | 113972     | ASSY, BASE, HL, SC 3/5                                  |
| 30   | 4   | 101231     | SCREW, 10-24 X 0.500 SST, PHILLIPS TRUSS HEAD           |
| 31   | 4   | 106699     | NUT, SLIPON, #10-24, TIN. C17205-1024                   |
| 32   | 1   | 102581     | BUSHING, SNAP-IN FOR 1 1/2 DIA HOLE                     |
| 33   | 2   | 02600      | BUSHING, INSULATOR, 11/16 ID                            |
| 34   | 4   | 106217     | NUT, SLIPON, 1/4-20                                     |
| 35   | 1   | 106005     | FTG, HOSE BARB, 1/4 H x 1/8 FPT, STRAIGHT, BRASS        |
| 36   | 1   | 1058501900 | HOSE, NYLON REINFORCED, 1/4" ID, 19" LG                 |
| 37   | 2   | 1073121    | CLAMP; HOSE; 1/4 ID; METAL TENSION BAND                 |
| 38   | 2   | KE604467   | HINGE, ANGLE  |
| 39   | 1   | 104485     | NIPPLE, 1.250 NPT X 6.500, SCH 40 BLACK                 |
| 40   | 4   | 108644     | SCREW, CARRIAGE, 1/4-20x1/2, SST (RND HEAD, SQ NECK)    |
| 41   | 1   | 19972      | SWITCH, THERMAL CLOSE 193 DEG. F                        |
| 42   | 1   | KE604449   | LABEL, ON/ OFF  |
| 43   | 1   | 19993      | SWITCH, ROCKER, DPDT, ON/OFF 15A, 125V                  |
| 44   | 4   | KE604587   | EASY TIMER NUT  |
| 45   | 1   | KE004164   | EASY TIMER ASSY   |
| 46   | 1   | KE003929   | ASSEMBLY, DOOR STEAM CUTOFF SWITCH, COUNTERTOP STEAMERS |
| 47   | 1   | FA30505-1  | FLAT WASHER 1/4   |
| 48   | 1   | 14665      | NUT, HEX, 1/4-20 LOCK, SST (NYLON INSERT)               |
| 49   | 4   | KE604586   | EASY TIMER SPACER                                       |
| 62   | 1   | 105901-1   | NAMEPLATE CLEVELAND LOGO                                |

Assembly Number: KE004155-12

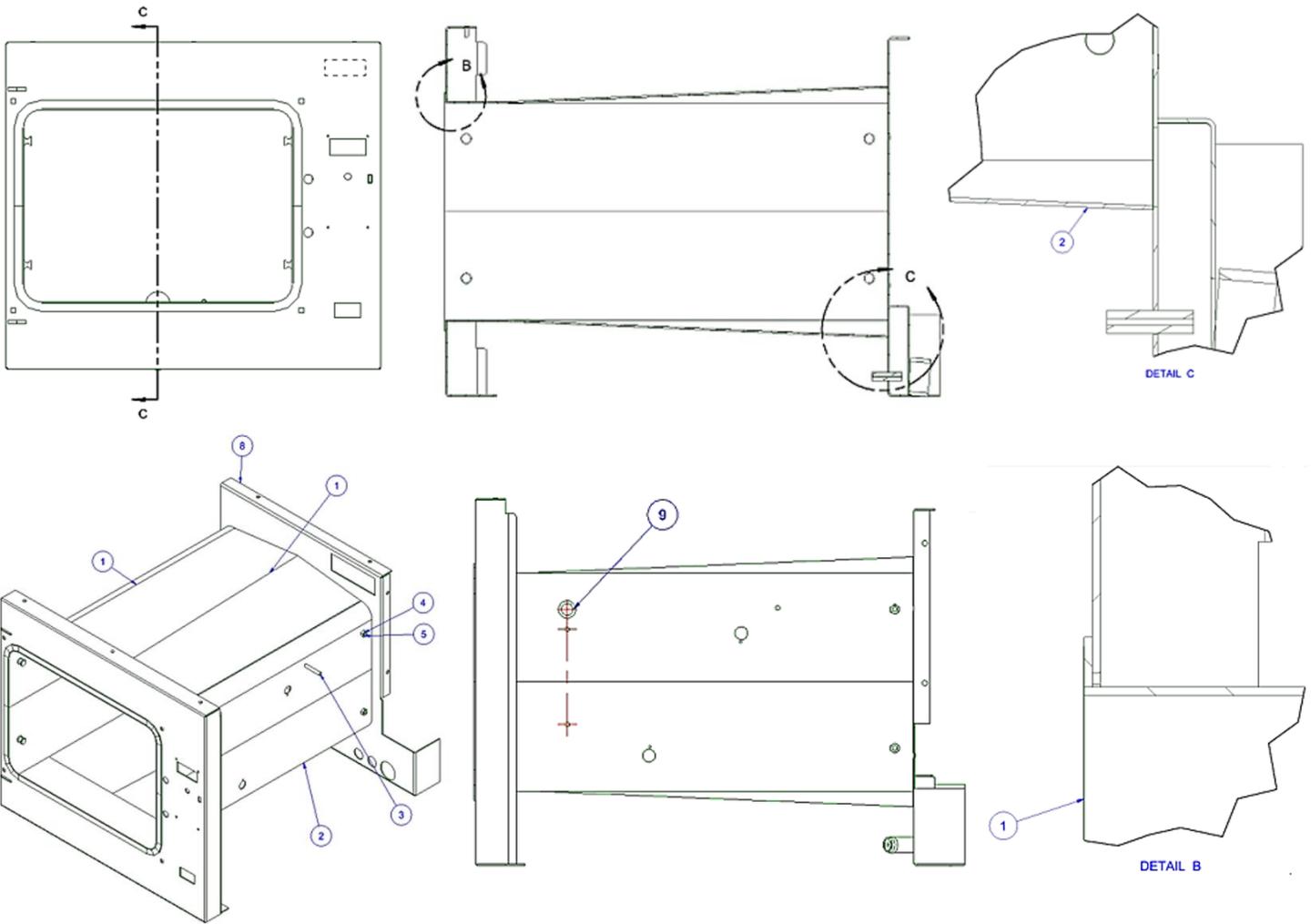
Description: Body Assy, HL, Probe, Stacked, Easy Timer S/C 3



| Item | QTY | P/N        | Description   |
|------|-----|------------|---|
| 1    | 1   | KE004156-1 | CAVITY ASSY HL, WELDMENT STEAMCRAFT 5.1                 |
| 2    | 1   | 69298      | SCREEN;DRAIN COMPARTMENT (STAINLESS)                    |
| 3    | 1   | 14677      | NUT, ACORN, 1/4-20, SST                                 |
| 4    | 2   | 14695      | NUT, DOOR CATCH MOUNTING                                |
| 5    | 1   | 104046     | CATCH, DOOR   |
| 6    | 2   | 23149      | WASHER, NYLON, TYPE 6/6                                 |
| 7    | 2   | 14649      | NUT, HEX, 1/2-13, ZINC PLTD                             |
| 8    | 8   | 23116      | WASHER, FLAT, .281 ID x.625 OD x .065 THK, SST          |
| 9    | 4   | 23105      | WASHER, LOCK, 1/4" KATLINK STYLE, SST                   |
| 10   | 3   | 195552     | SPACER,1/4" I.D. X 1/2 O.D. X 0.688 LG.                 |
| 11   | 2   | 104009     | STEAM SUPPLY  |
| 12   | 2   | 104082     | STEAM INJECTOR  |
| 13   | 2   | 104232     | WASHER, FLAT, .640IDx.032x 1.187 OD S/S                 |
| 14   | 2   | 104081     | NUT, JAM 5/8-18, BRASS                                  |
| 15   | 1   | 05236      | ELBOW, 1/4 X 90, BRASS                                  |
| 16   | 2   | 104048     | FTG;HOSE;BARB;1/2Hx1/4 NPT                              |
| 17   | 1   | 20199      | TEE, 1/4", BRASS  |
| 18   | 1   | 105786     | FTG, HOSE BARB, 1/4Hx1/4MPT, 90°, BRASS                 |
| 19   | 3   | 14672      | NUT, HEX, 10-32, ELASTIC LOCK, ZINC PLTD                |
| 20   | 1   | 104061     | INSULATION, BODY STEAMCRAFT 3.1                         |
| 21   | 8   | 14618      | NUT, HEX, 1/4-20, STAINLESS STEEL                       |
| 24   | 4   | 19170      | SCREW, HEX HD, 1/4-20x5/8, SST                          |
| 25   | 2   | KE604469   | HINGE, DOOR   |
| 26   | 2   | 104077     | PIN, HINGE  |
| 27   | 4   | 104062     | RING, EXT, RETAINING, SST                               |
| 28   | 4   | 112781     | NUT, CAGE 3/8-16NC                                      |
| 29   | 4   | 101231     | SCREW, 10-24 X 0.500 SST, PHILLIPS TRUSS HEAD           |
| 30   | 4   | 106699     | NUT, SLIPON, #10-24, TIN. C17205-1024                   |
| 31   | 1   | 102581     | BUSHING, SNAP-IN FOR 1 1/2 DIA HOLE                     |
| 32   | 2   | 02600      | BUSHING, INSULATOR, 11/16 ID                            |
| 33   | 4   | 106217     | NUT, SLIPON, 1/4-20                                     |
| 34   | 1   | 106005     | FTG, HOSE BARB, 1/4 H x 1/8 FPT, STRAIGHT, BRASS        |
| 35   | 1   | 1058501900 | HOSE, NYLON REINFORCED, 1/4" ID, 19" LG                 |
| 36   | 2   | 1073121    | CLAMP; HOSE; 1/4 ID; METAL TENSION BAND                 |
| 37   | 2   | KE604467   | HINGE, ANGLE  |
| 38   | 1   | 104485     | NIPPLE, 1.250 NPT X 6.500, SCH 40 BLACK                 |
| 39   | 4   | 108644     | SCREW, CARRIAGE, 1/4-20x1/2, SST (RND HEAD, SQ NECK)    |
| 40   | 1   | 113974     | ASSY, BASE, SC3, HL, STACKED                            |
| 41   | 1   | 19972      | SWITCH, THERMAL CLOSE 193 DEG. F                        |
| 42   | 1   | KE604449   | LABEL, ON/ OFF  |
| 43   | 1   | 19993      | SWITCH, ROCKER, DPDT, ON/OFF 15A, 125V                  |
| 44   | 4   | KE604588   | #4-40 X 3/4 PEM STUD                                    |
| 45   | 4   | KE604587   | EASY TIMER NUT  |
| 46   | 1   | KE004164   | EASY TIMER ASSY   |
| 47   | 1   | 101283     | STUD, WELD, 1/4-20 X 1/2, NO FLANGE, SST CD             |
| 48   | 1   | KE003929   | ASSEMBLY, DOOR STEAM CUTOFF SWITCH, COUNTERTOP STEAMERS |
| 49   | 1   | FA30505-1  | FLAT Washer 1/4   |
| 50   | 1   | 14665      | NUT, HEX, 1/4-20 LOCK, SST (NYLON INSERT)               |
| 51   | 4   | KE604586   | EASY TIMER SPACER                                       |
| 63   | 1   | 105901-1   | NAMEPLATE CLEVELAND LOGO                                |

**Assembly Number: KE004156-1**

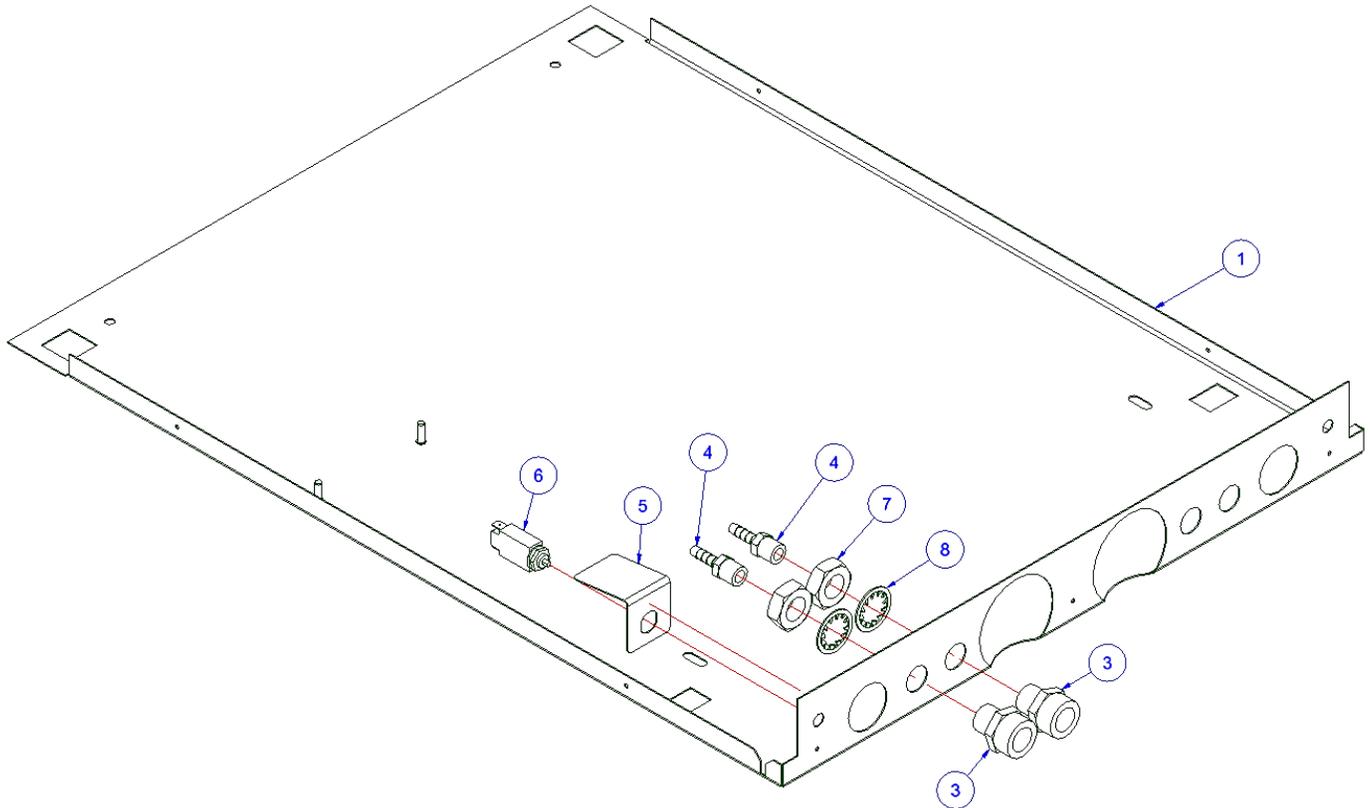
**Description: Cavity Weld Assy, HL, Easy Timer**



| Item | QTY | P/N        | Description                               |
|------|-----|------------|---|
| 1    | 1   | KE604488   | CAVITY, TOP, FLANGED                      |
| 2    | 1   | KE604489   | CAVITY, BOTTOM, HL, FLANGED               |
| 3    | 3   | 19914      | STUD, WELD, STYLE F, 1/4-20X1-1/2, 304 ST |
| 4    | 8   | 14618      | NUT, HEX, 1/4-20, STAINLESS STEEL         |
| 5    | 8   | 101305     | PIN, RACK SUPPORT, S/S, 316L              |
| 6    | A/R | 1645400    | LOCTITE THREADLOCKER #271                 |
| 7    | 1   | KE004157-1 | CAVITY, FRONT, WELD ASSY, EASYTIMER       |
| 8    | 1   | KE004158   | CAVITY, BACK, WELD ASSY, HL               |
| 9    | 1   | 03628      | COUPLING, HALF, 3/8", 304 SST             |

**Assembly Number: 113972 (HL) & 113973 (HR)**

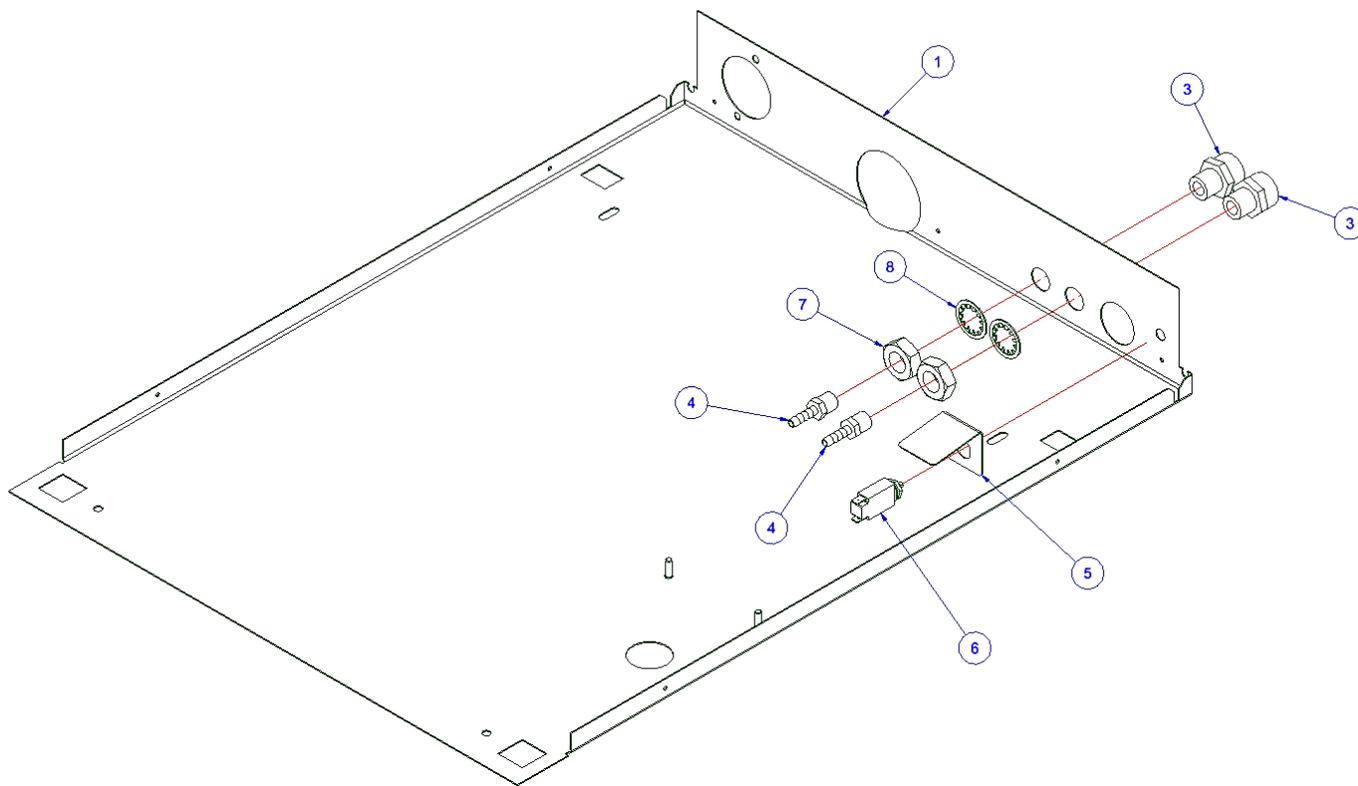
**Description: Base Assembly S/C 3, No Stack**



| Item | QTY | P/N              | Description   |
|------|-----|------------------|---|
| 1    | 1   | 108844<br>113971 | PAN, BASE, WELD ASSY., S/C 3.1/5.1, HL<br>ASSY, BASE, S/C 3/5, HR |
| 3    | 2   | 115243           | BULKHEAD FITTING, 3/4-16 X 3/4-11.5 GHT GARDEN HOSE               |
| 4    | 2   | 104381           | FTG, HOSE BARB, 1/4hx1/4MPT, STR, BR                              |
| 5    | 1   | 108848           | BRACKET, CIRCUIT BREAKER SHIELD STEAMCRAFT 3.1 & 5.1              |
| 6    | 1   | 108331           | BREAKER, CIRCUIT 1.0 A  |
| 7    | 2   | 115258           | NUT, HEX, JAM, 3/4-16, BRASS                                      |
| 8    | 2   | 115259           | WASHER, LOCK, 3/4", ZINC, INTERNAL TOOTH                          |

**Assembly Number: 113974 (HL) & 113975 (HR)**

**Description: Base Assembly S/C 3, Stacked**



| Item | QTY | P/N               | Description  |
|------|-----|-------------------|--|
| 1    | 1   | 107146<br>1071461 | PAN, BASE, WELD ASSEMBLY, STEAMCRAFT 3.1, STACKED, HL<br>PAN, BASE, WELD ASSEMBLY, STEAMCRAFT 3.1, STACKED, HR |
| 3    | 2   | 115243            | BULKHEAD FITTING, 3/4-16 X 3/4-11.5 GHT GARDEN HOSE  |
| 4    | 2   | 104381            | FTG, HOSE BARB, 1/4hx1/4MPT, STR, BR   |
| 5    | 1   | 108848            | BRACKET, CIRCUIT BREAKER SHIELD STEAMCRAFT 3.1 & 5.1   |
| 6    | 1   | 108331            | BREAKER, CIRCUIT 1.0 A   |
| 7    | 2   | 115258            | NUT, HEX, JAM, 3/4-16, BRASS   |
| 8    | 2   | 115259            | WASHER, LOCK, 3/4", ZINC, INTERNAL TOOTH   |

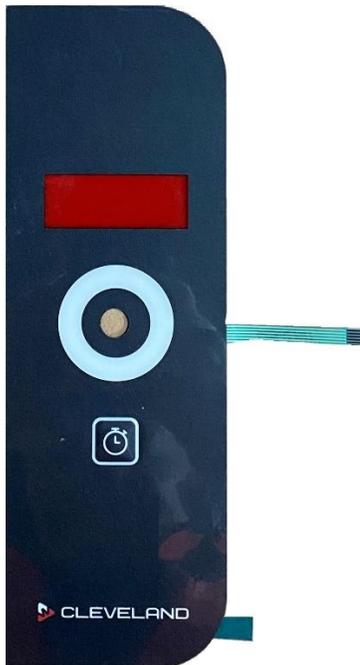
**Assembly Number: KE004164**  
**Description: EasyTimer Assembly**



KE604176 EasyTimer Control/Timer Knob



KE604517 EasyTimer PCB

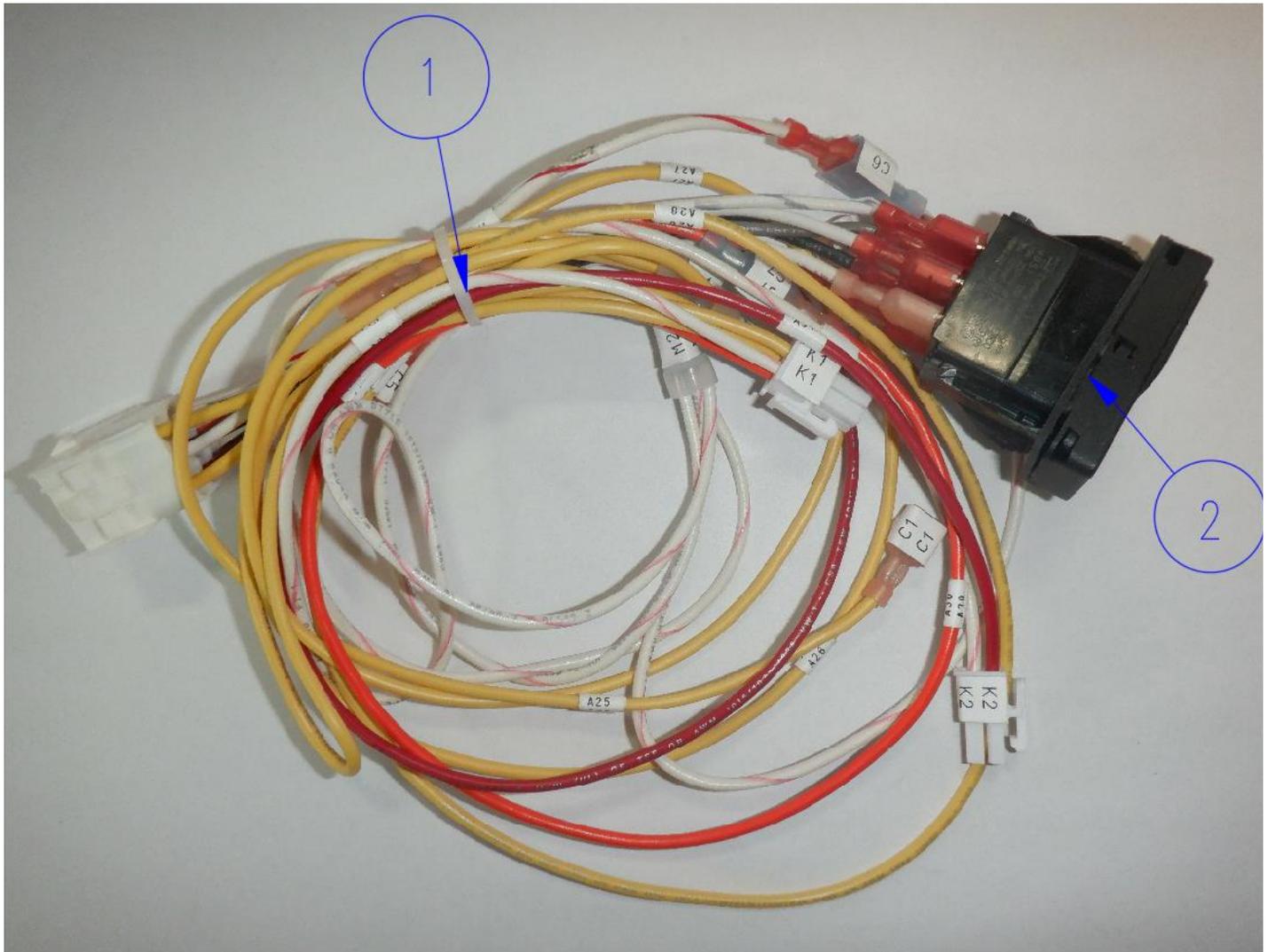


KE604518 EasyTimer Overlay



KE604710 EasyTimer Plastic Insert

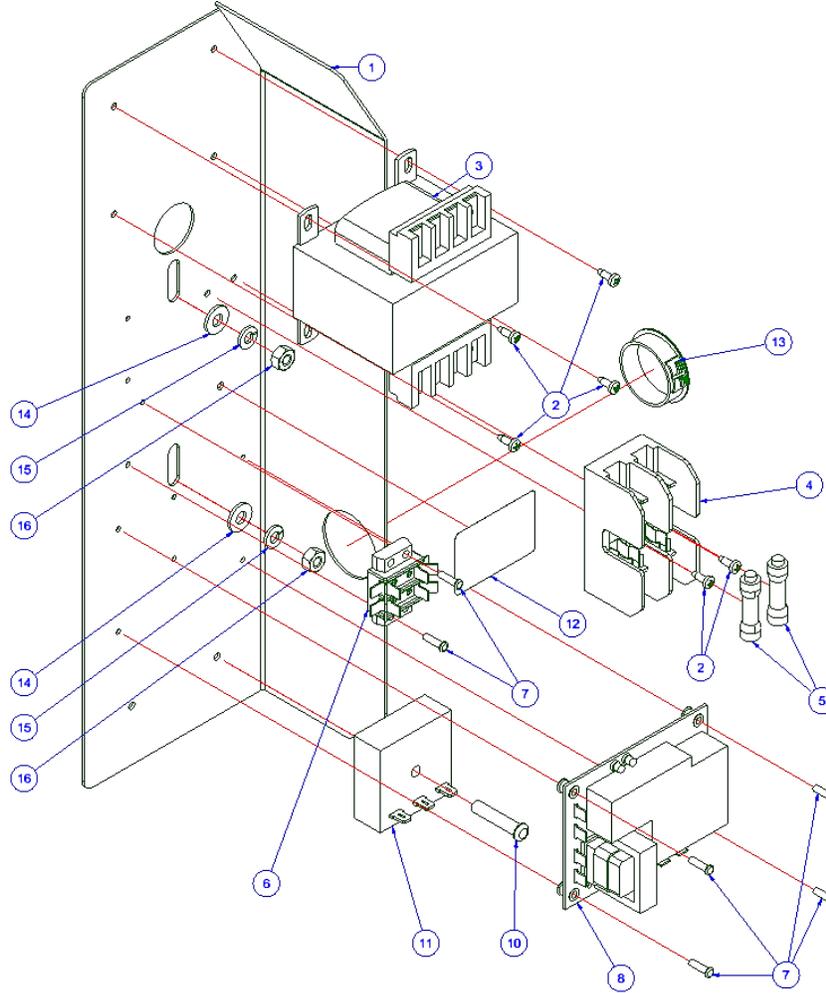
**Assembly Number: KE604617**  
**Description: Power Wiring Harness**



| Item | QTY | P/N        | Description                                     |
|------|-----|------------|---|
| 1    | 1   | WHTK604617 | WIRING HARNESS, EASY TIMER 21CET8/16MCS (HL/HR) |
| 2    | 1   | 19993      | SWITCH, ROCKER ILLUMINATED MAINTAINED CONTACT   |

**Assembly Number: 112342 (HL) & 112344 (HR)**

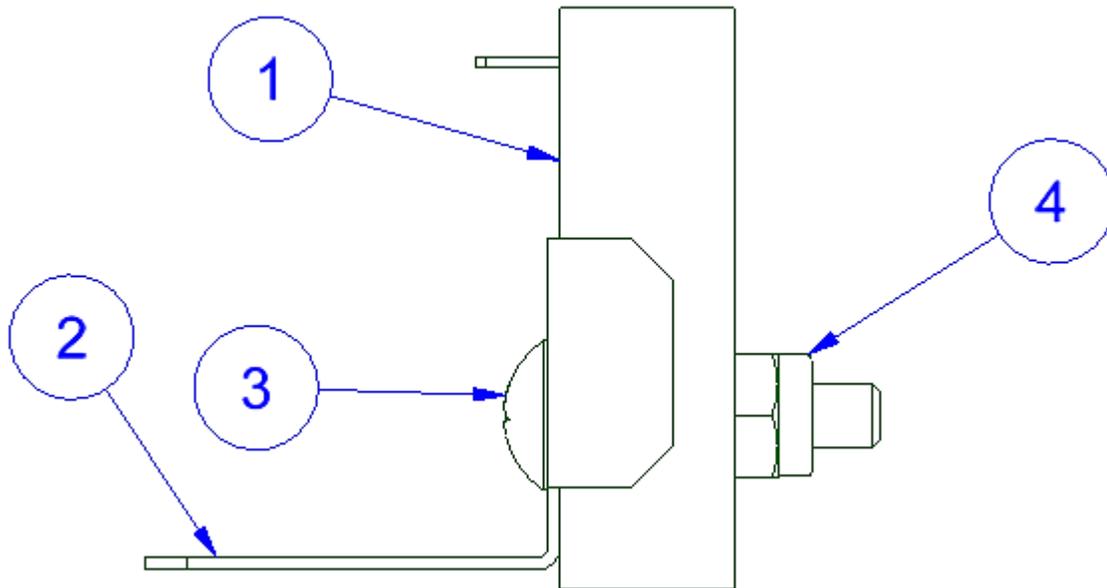
**Description: Control Panel Assembly, Probe**



| Item | QTY | P/N                      | Description  |
|------|-----|--------------------------|--|
| 1    | 1   | 112311<br>112340         | PANEL, COMPONENT, FRONT, S/C 3.1/5.1 ELEC, 5.1 GAS, HL<br>PANEL, COMPONENT, FRONT, S/C 3.1/5.1 ELEC, 5.1 GAS, HR |
| 2    | 6   | 106126                   | SCREW, 8-32 X 1/2, TORX/SLT. PAN HD  |
| 3    | 1   | 20535                    | TRANSFORMER, 150VA, 240V/480V PRIMARY, 120V SECONDARY  |
| 4    | 1   | 109374                   | BLOCK, FUSE, 2 POLE, 30 AMP  |
| 5    | 2   | 109380                   | FUSE, 3.5 AMP  |
| 6    | 1   | 44168                    | TERMINAL, BLOCK ASM, 2 POLE  |
| 7    | 6   | 106127                   | SCREW, 6-32 X 1/2, TORX/PAN HD   |
| 8    | 1   | 107241                   | BOARD, WATER LEVEL CONTROL   |
| 10   | 1   | 106124                   | SCREW, TORX/SLOT #10-32 X 1-1/4 LG   |
| 11   | 1   | 20478                    | TIMER, SOLID STATE INTERV 3 MINUTE   |
| 12   | 1   | 109986                   | LABEL, FUSE SIZE, 5 AMPS   |
| 13   | 1   | 102581                   | BUSHING, SNAP-IN FOR 1 1/2 DIA HOLE  |
| 14   | 2   | 23116                    | WASHER, FLAT, .281 ID x .625 OD x .065 THK, SST  |
| 15   | 2   | 23105                    | WASHER, LOCK, 1/4" KATLINK STYLE, SST  |
| 16   | 2   | 14618                    | NUT, HEX, 1/4-20, STAINLESS STEEL  |
| 17   | 1   | WHT112342<br>(not shown) | WIRING HARNESS ASSEMBLY  |

Assembly Number: KE003929

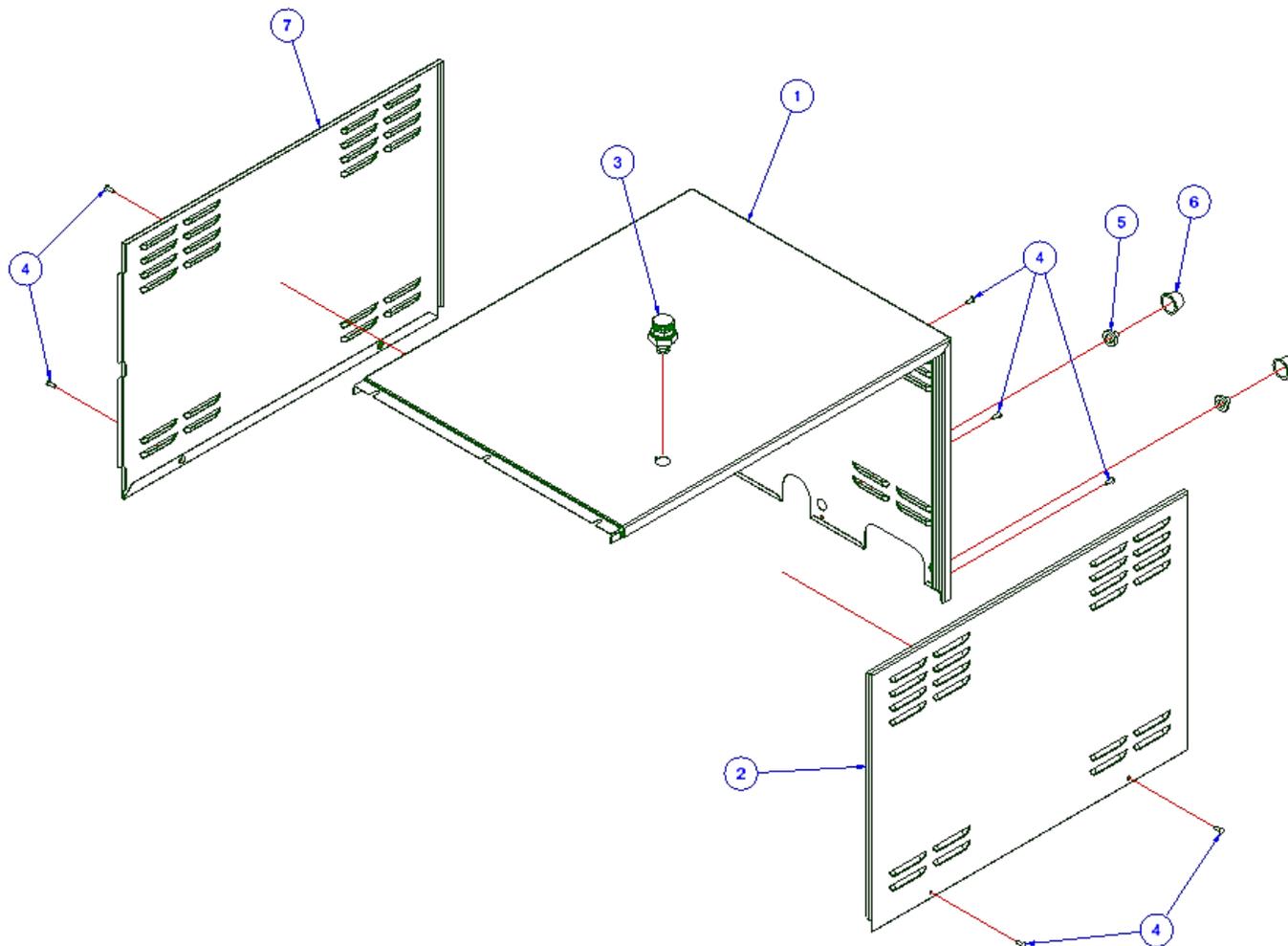
Description: Door Steam Cut Off Switch Assembly



| Item | QTY | P/N      | Description                                       |
|------|-----|----------|---|
| 1    | 1   | 108880   | SWITCH, DOOR STEAM CUTOFF                         |
| 2    | 1   | KE604150 | BRACKET; STEAM CUTOFF SWITCH; COUNTERTOP STEAMERS |
| 3    | 1   | KE604172 | SCREW, 10-24 X 1.00 SST, PHILLIPS TRUSS HEAD      |
| 4    | 1   | 104616   | NUT, HEX, LOCK, 10-24, SST, NYLON INSERT          |

Assembly Number: 114016-1 (HL) & 114017-1 (HR)

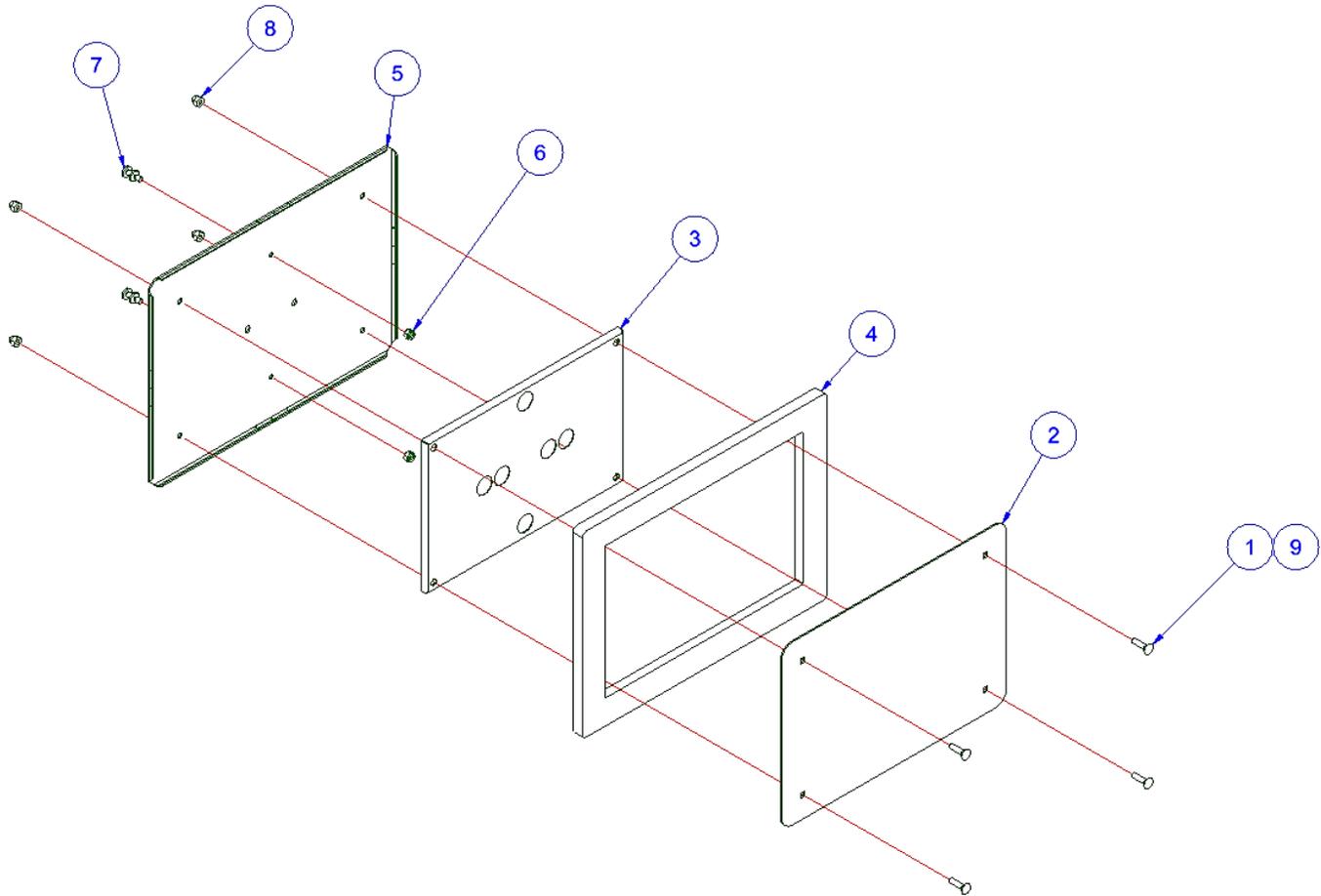
Description: Sheeting, S/C 3



| Item | QTY | P/N                  | Description  |
|------|-----|----------------------|--|
| 1    | 1   | 103942<br>1039421    | SHEETING, TOP/BACK, S/C 3.1, HL<br>SHEETING, TOP/BACK, S/C 3.1, HR       |
| 2    | 1   | 112927               | SHEETING, SIDE, STEAMCRAFT 3.1   |
| 3    | 1   | 109641               | PORT ASSY, DESCALER  |
| 4    | 7   | 104080               | SCREW, TR, PHH, 8x1/2, TYPE B, SST                                       |
| 5    | 2   | 110987               | STRAINER, FILTER WASHER, GARDEN HOSE INLET                               |
| 6    | 2   | 111113               | CAP, NON THREADED, PROTECTOR   |
| 7    | 1   | 112927-1<br>112927-2 | SHEETING, SIDE, HL; STEAMCRAFT 3.1<br>SHEETING, SIDE, HR; STEAMCRAFT 3.1 |

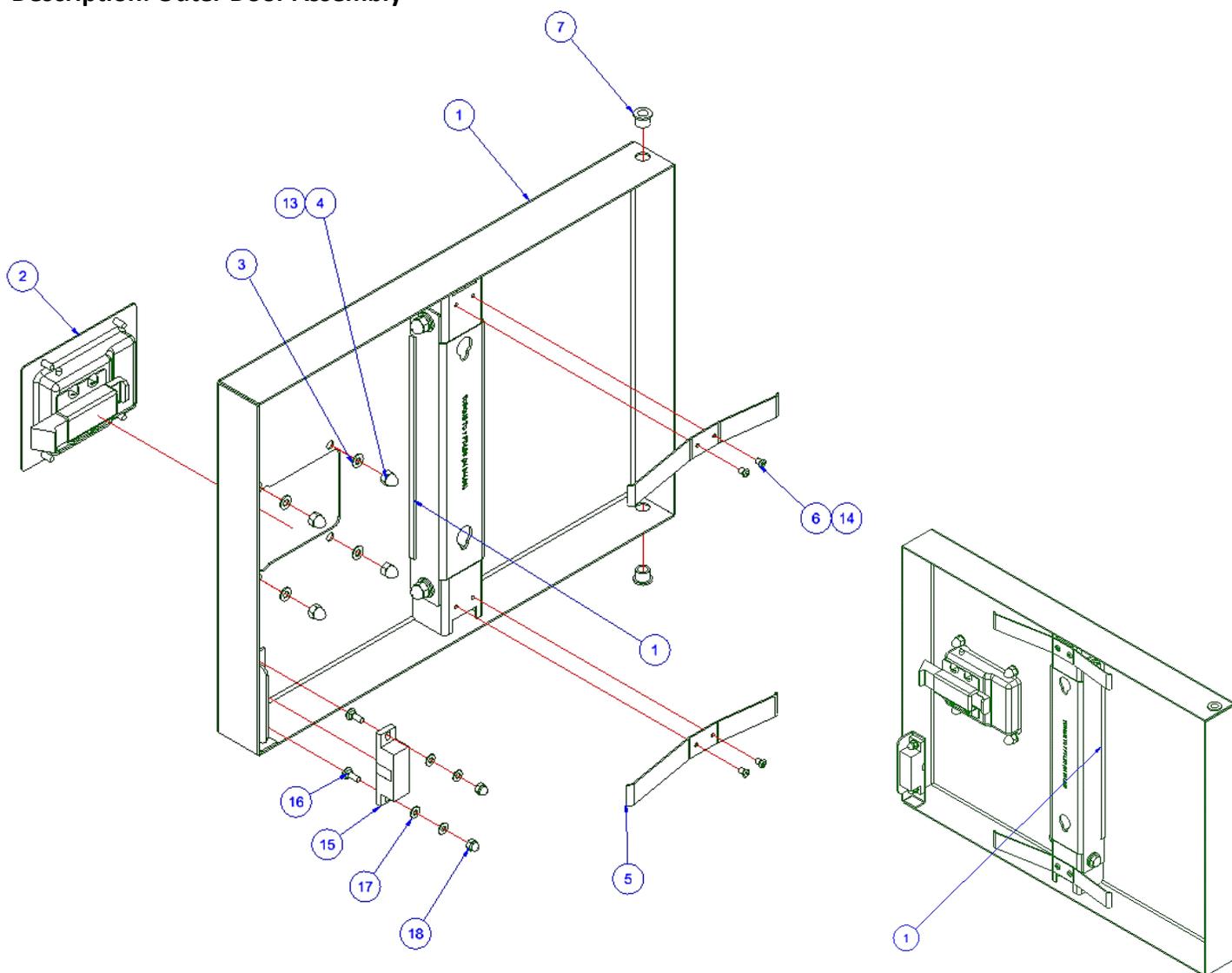
**Assembly Number: 104101**

**Description: Inner Door Assembly**

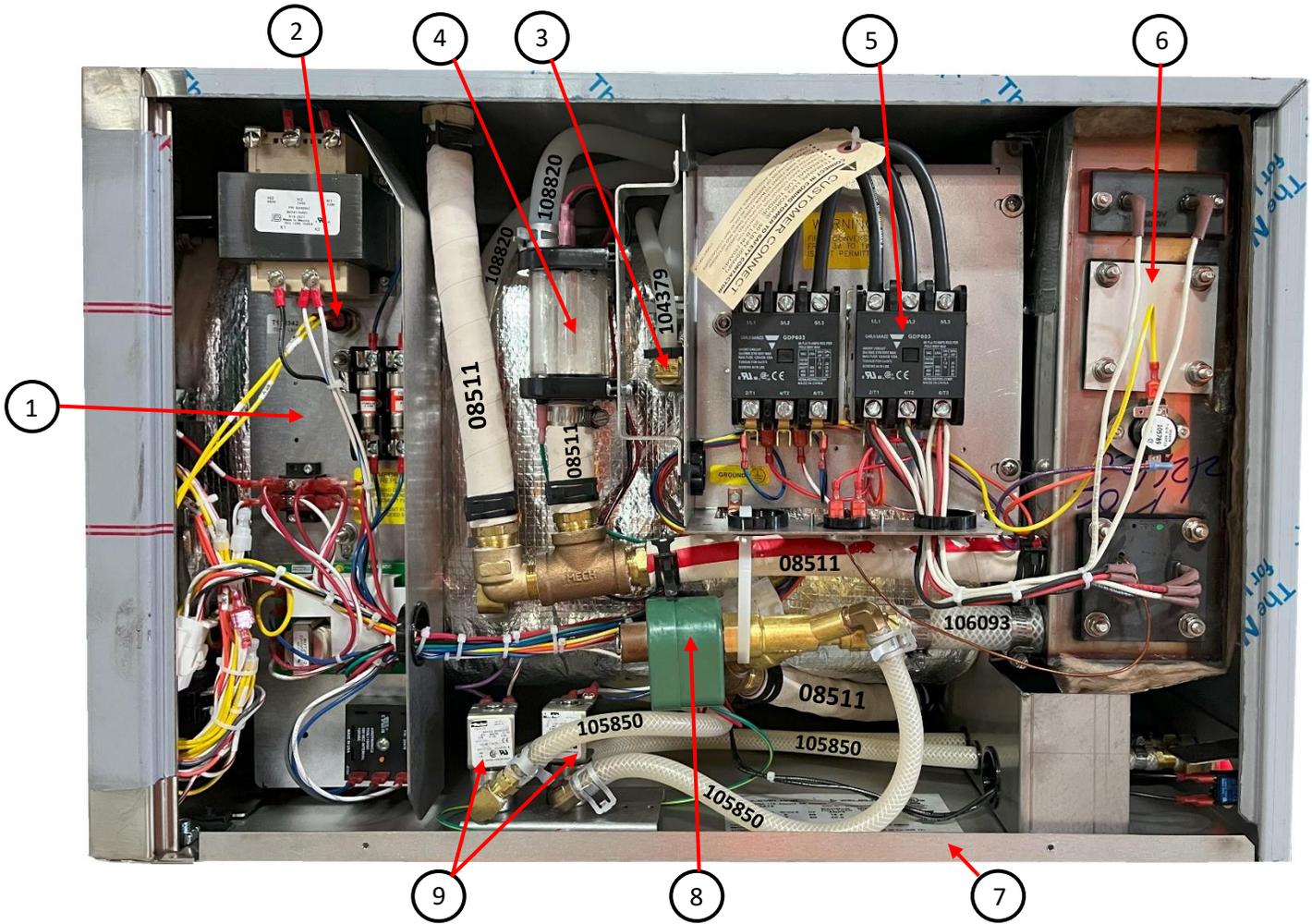


| Item | QTY | P/N    | Description                               |
|------|-----|--------|---|
| 1    | 4   | 104719 | SCREW, CARRIAGE, 1/4-20X1, SST            |
| 2    | 1   | 66595  | PLATE, GASKET RETAINER                    |
| 3    | 1   | 66214  | PLATE, INNER DOOR GASKET                  |
| 4    | 1   | 07138  | GASKET, DOOR, CONV. STMR., SC             |
| 5    | 1   | 04171  | DOOR, INNER, CONVECTION STEAMER           |
| 6    | 2   | 14665  | NUT, HEX, 1/4-20 LOCK, SST (NYLON INSERT) |
| 7    | 2   | 19923  | STUD, INNER DOOR MOUNTING                 |
| 8    | 4   | 146771 | NUT, ACORN, THRD LOCK, 1/4-20, SST        |
| 9    | A/R | 00933  | SEALANT; RTV; CLEAR                       |

**Assembly Number: 115502-1**  
**Description: Outer Door Assembly**



| Item | QTY | P/N         | Description  |
|------|-----|-------------|--|
| 1    | 1   | 1035274-1   | OUTER DOOR, WELDMENT, HL/HR                          |
| 2    | 1   | 103643      | LATCH, DOOR-PADDLE TYPE                              |
| 3    | 4   | 101655      | WASHER, FLAT, #10, SST                               |
| 4    | 4   | 11000115589 | NUT, #10-24, HIGH CROWN ACORN, SST                   |
| 5    | 2   | 102228      | SPRING, DOOR, 3/5 PAN                                |
| 6    | 4   | 18357       | RIVET, FLUSH BREAK, 0.125 DIA, 0.126/0.187 GRIP, SST |
| 7    | 2   | 103641      | BUSHING, DOOR HINGE                                  |
| 13   | A/R | 104146      | LOCKTITE #222 LOW STRENGTH                           |
| 14   | A/R | 00933       | SEALANT, RTV, CLEAR                                  |
| 15   | 1   | 108879      | MAGNET, DOOR STEAM CUTOFF                            |
| 16   | 2   | 111592      | SCREW, 8-32 X 1/2 CARRIAGE HEAD, SST                 |
| 17   | 4   | 101336      | WASHER, FLAT, #8, SST                                |
| 18   | 2   | 109164      | NUT, HEX, ACORN, 8-32, SST, W/ THREAD LOC            |



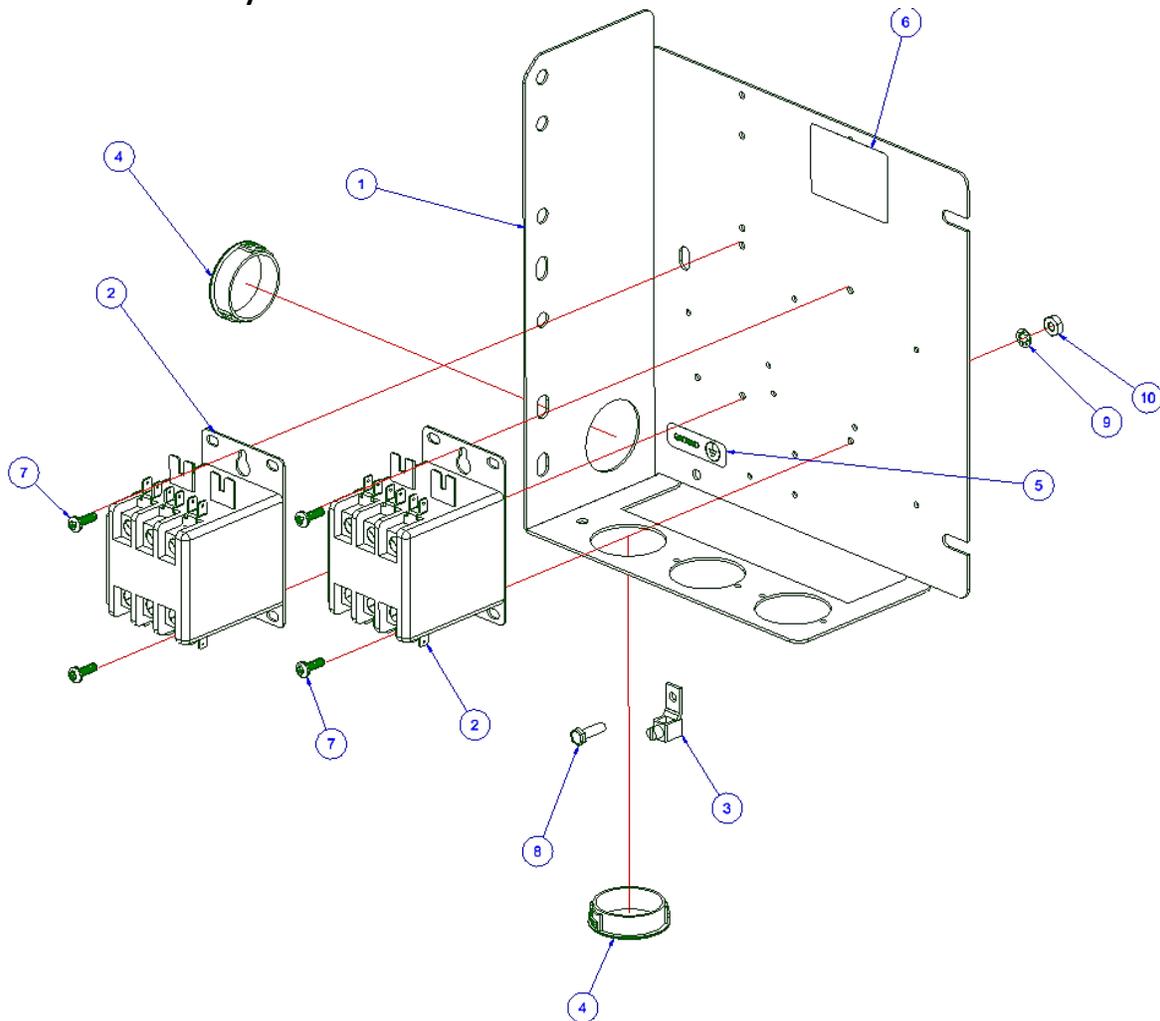
| Item | QTY | Part Number       | Description   |
|------|-----|-------------------|---|
| 1    | 1   | 112342            | PANEL, CNTL ASSY, PROBE, HL SC 3.1 & 5.1            |
|      | 1   | 112344            | PANEL, CNTL ASSY, PROBE, HR SC 3.1 & 5.1            |
| 2    | 1   | 19972             | SWITCH, THERMAL CLOSE 193 DEG. F                    |
| 3    | 1   | 1070591           | BREATHER/SPRAY NOZZLE ASSEMBLY                      |
| 4    | 1   | 113978            | PROBE & DESCALE ASSY, SC3, HL                       |
|      |     | 113979            | PROBE & DESCALE ASSY, SC3, HR                       |
| 5    | 1   | 112341            | PANEL, ASSEMBLY, HL, CUSTOMER CONNECT, SC 3.1 & 5.1 |
|      | 1   | 112343            | PANEL, ASSEMBLY, HR, CUSTOMER CONNECT, SC 3.1 & 5.1 |
| 6    | 1   | 104090            | GENERATOR ASSEMBLY                                  |
| 7    | 1   | 113972 (no stack) | ASSY, BASE, HL, SC 3/5                              |
|      | 1   | 113974 (stacked)  | ASSY, BASE, SC3, HL, STACKED                        |
| 8    | 1   | 106384            | VALVE ASSEMBLY, DRAIN, STEAMCRAFT 3.1/5.1 HL        |
|      |     | 1063841           | VALVE ASSEMBLY, DRAIN, STEAMCRAFT 3.1/5.1 HR        |
| 9    | 1   | 113976            | VALVE ASSEMBLY, WATER INLET SC 3, HL                |
|      |     | 113977            | VALVE ASSEMBLY, WATER INLET, SC 3, HR               |

### Hoses & Corresponding Clamps

| Hose   | Description                           | Clamp   | Description                              |
|--------|---------------------------------------|---------|--|
| 108820 | HOSE, SILICONE 1/2" I.D. X 1/8" WALL  | 1073122 | CLAMP, HOSE, 3/4" OD, METAL              |
| 104379 | HOSE, SILICONE RUBBER, 1/4" ID        | 104383  | CLAMP, HOSE, NYLON, .500"                |
| 106093 | HOSE, SILICONE, 3/4 IN ID, REINFORCED | 03204   | CLAMP, HOSE, WORM DRIVE 0.812 X 1.50 DIA |
| 08511  | HOSE, WHITE, EPDM, 3/4" ID            | 107312  | CLAMP, HOSE (1-1/8" O.D. HOSE)           |
| 105850 | HOSE, REINFORCED, SILICONE, 0.250 ID  | 1073121 | CLAMP; HOSE; 1/4 ID; METAL TENSION BAND  |

**Assembly Number: 112341 (HL) & 112343 (HR)**

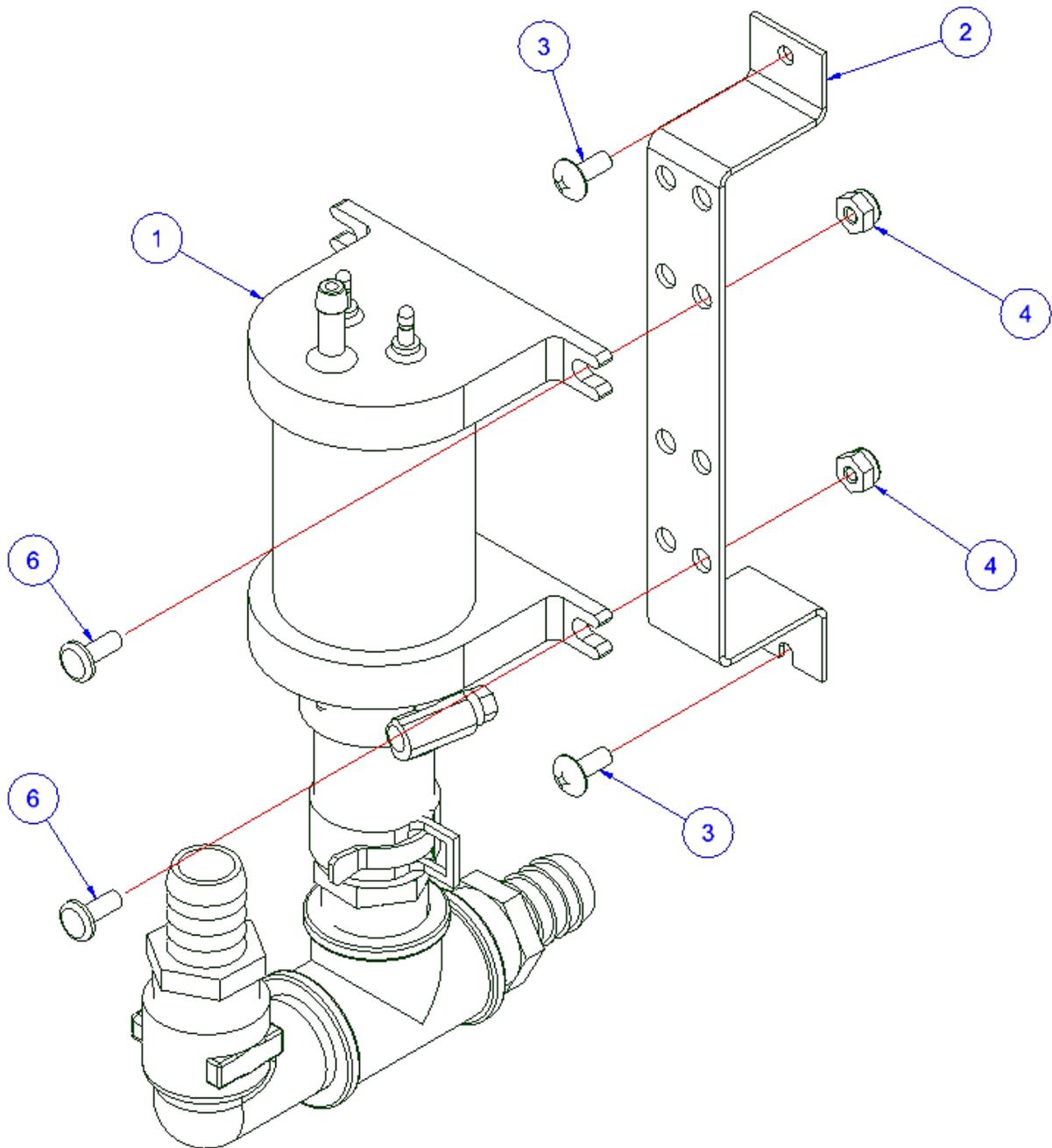
**Description: Panel Assembly**



| Item | QTY | P/N                      | Description  |
|------|-----|--------------------------|--|
| 1    | 1   | 112312<br>112339         | PANEL, COMPONENT, HV/GAS, S/C 3/5 ELEC & 5 GAS HL<br>PANEL, COMPONENT, HV/GAS, S/C 3/5 ELEC & 5 GAS HR |
| 2    | 2   | 03509                    | CONTACTOR,50 AMP,104-120V  |
| 3    | 1   | 20304                    | LUG, GROUND  |
| 4    | 2   | 102581                   | BUSHING, SNAP-IN FOR 1 1/2 DIA HOLE  |
| 5    | 1   | 14897                    | LABEL, GROUND  |
| 6    | 1   | 104349                   | LABEL, WARNING FIELD CONVERSION  |
| 7    | 4   | 106126                   | SCREW; 8-32X1/2; TORX/SLTPN HD; THREAD FORMING; ZN PLTD  |
| 8    | 1   | 108912                   | SCREW, HEX HD, 10-24x5/8, PLTD   |
| 9    | 1   | 23114                    | WASHER, LOCK, INTRNL. TOOTH #10 TYPE A OR B, SST   |
| 10   | 1   | 14659                    | NUT, HEX, #10-24, SST  |
| 11   | 2   | 108734                   | NUT, "U" TYPE (EXTRUDED) #10-24 UNC 2B THREAD  |
| 12   | 2   | 19170                    | SCREW, HEX HD, 1/4 20x5/8, SST   |
| 13   | 3   | 23105                    | WASHER, LOCK, 1/4" KATLINK STYLE, SST  |
| 14   | 3   | 23116                    | WASHER, FLAT, .281 ID x .625 OD x .065 THK, SST  |
| 15   | 1   | 14618                    | NUT, HEX, 1/4-20, STAINLESS STEEL  |
| 16   | 3   | 300656                   | WIRE ASSEMBLY, POWER CONTACTOR   |
| 17   | 1   | WHT112341<br>(not shown) | WIRING HARNESS ASSEMBLY  |

Assembly Number: 113978 (HL) & 113979 (HR)

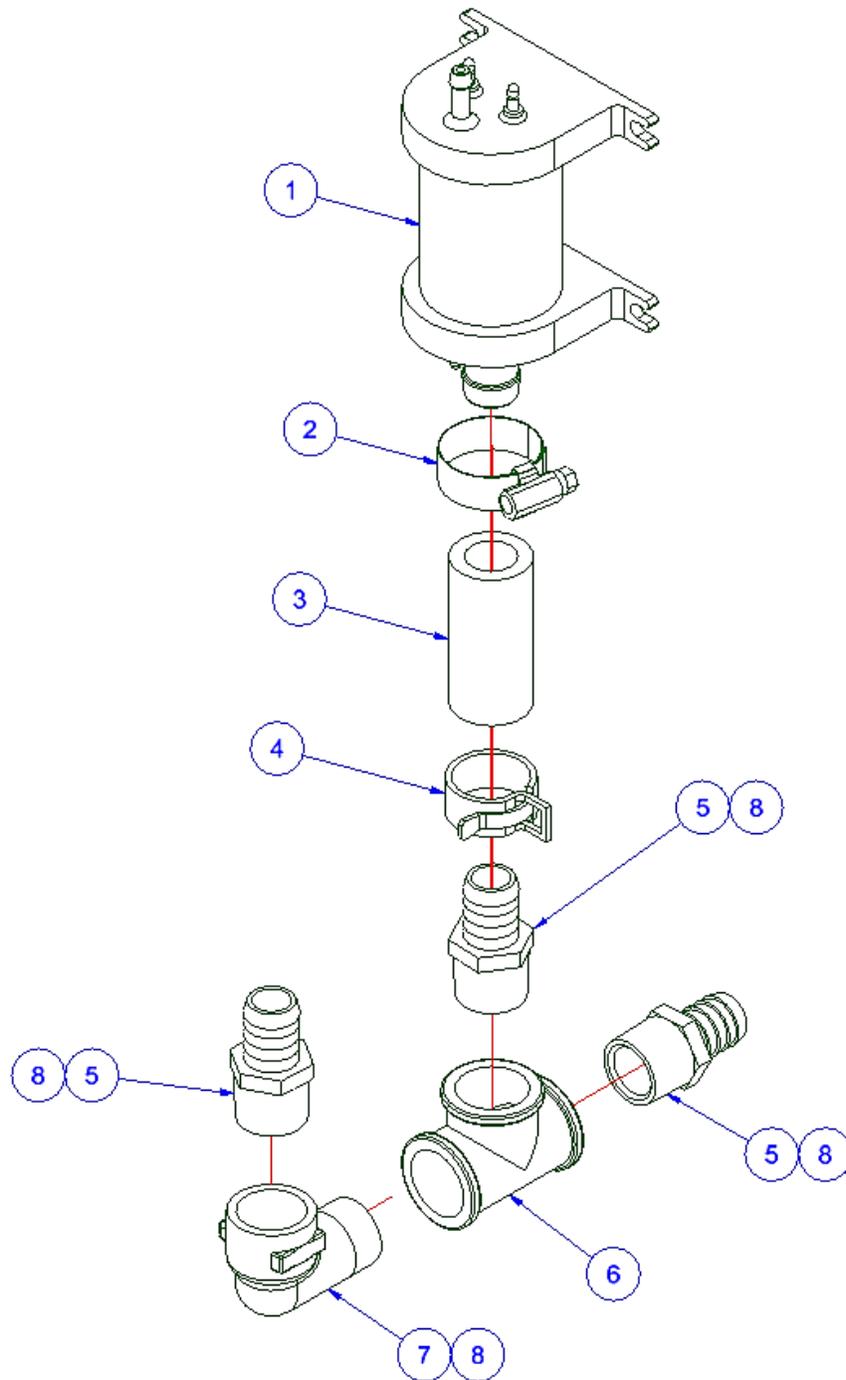
Description: Probe and Descale Assembly



| Item | QTY | P/N    | Description  |
|------|-----|--------|--|
| 1    | 1   | 106227 | PROBE & DESCALER ASSY, SC3.1 ELEC.                 |
| 2    | 1   | 107525 | BRACKET MOUNTING PROBE SC3/SC5                     |
| 3    | 2   | 101231 | SCREW, 10-24 X 0.500 SST, PHILLIPS TRUSS HEAD      |
| 4    | 2   | 14692  | NUT, HEX, 10-24, ELASTIC LOCK, ZINC PLTD, FASTENER |
| 6    | 2   | 19287  | SCREW, PAN HEAD 10-24 X .50" SST                   |

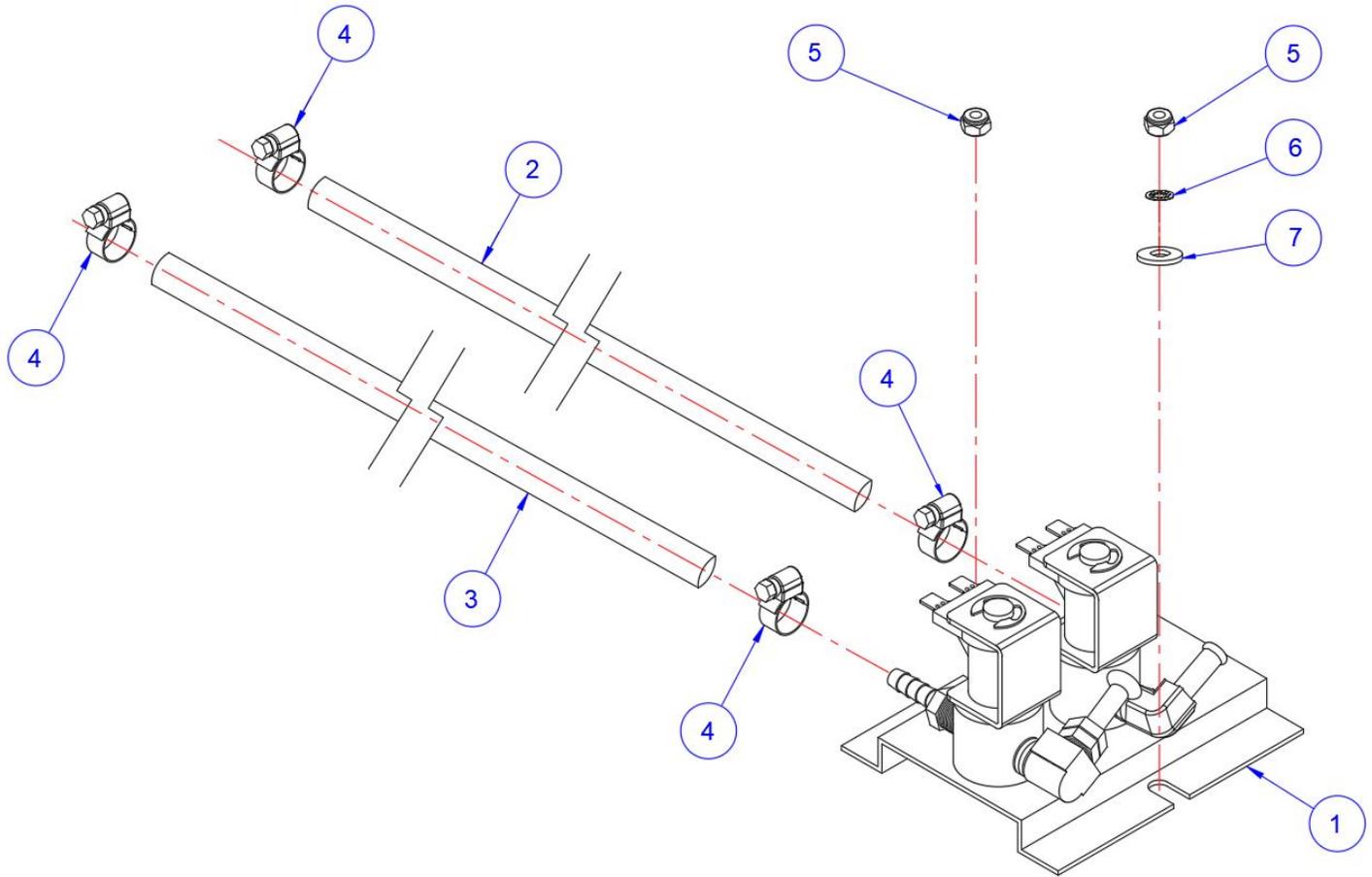
Assembly Number: 106227

Description: Probe and Descale Assembly, S/C 3.1 Elec.



| Item | QTY | P/N       | Description,                               |
|------|-----|-----------|--|
| 1    | 1   | 107239    | HOUSING, PROBE, PLASTIC, LEVEL CONTROL     |
| 2    | 1   | 03204     | CLAMP, HOSE, WORM DRIVE 0.812 X 1.50 DIA   |
| 3    | 1   | 085110250 | HOSE, WHITE EPDM, 3/4" ID X 2.500" LG      |
| 4    | 1   | 107312    | CLAMP, HOSE, 1 1/8" OD, METAL TENSION BAND |
| 5    | 3   | 06240     | FTG, HOSE BARB, 3/4 X 3/4 MPT              |
| 6    | 1   | 20206     | TEE, 3/4, BRASS                            |
| 7    | 1   | 05231     | ELBOW, STREET 90 X 3/4 NPT, BRASS          |
| 8    | A/R | 00934     | SEALANT; PIPE DOPE; ONE PINT CAN           |

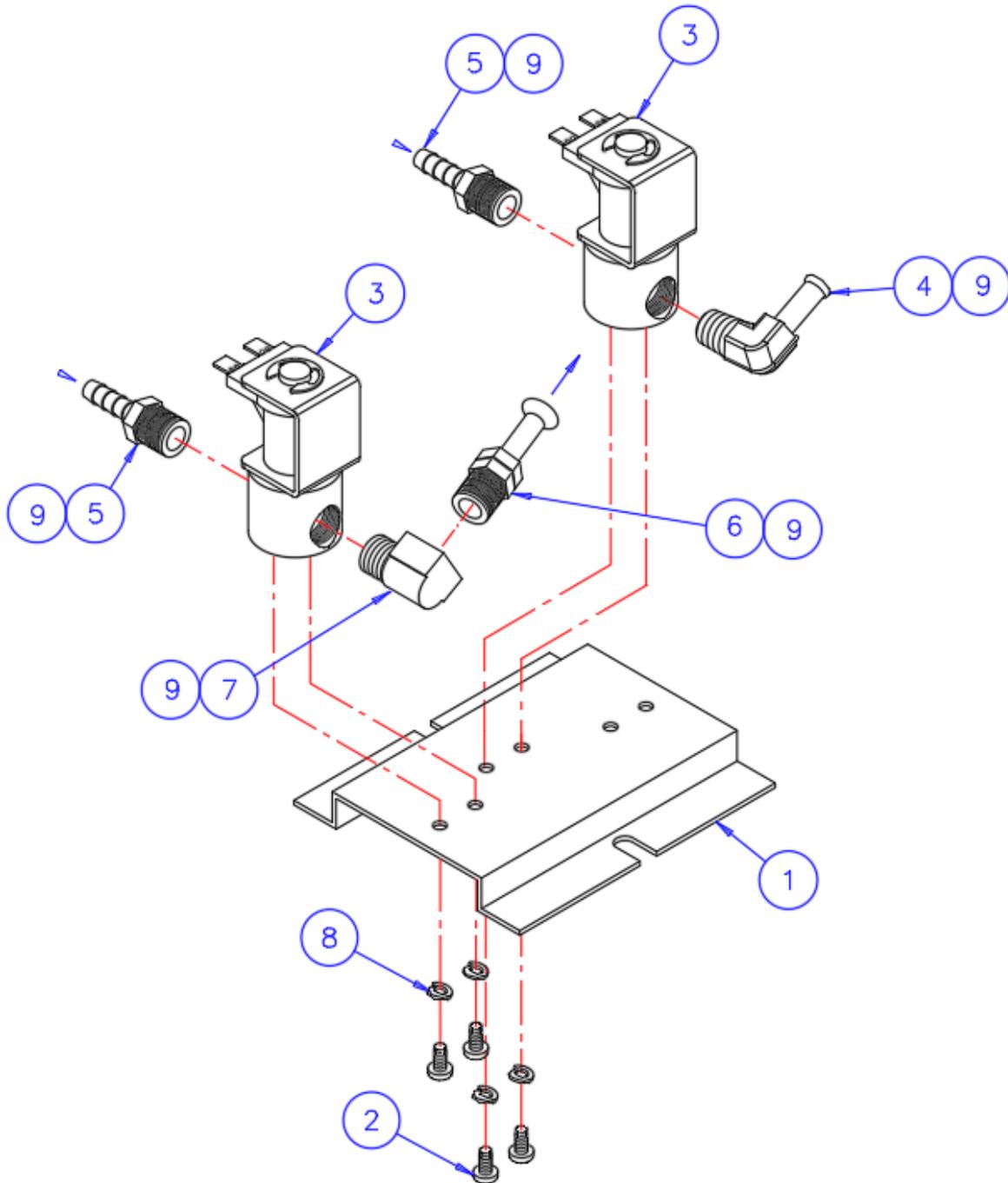
**Assembly Number: 113976 (HL) & 113977 (HR)**  
**Description: Valve Assembly, Water Inlet SC3, HL**



| Item | QTY | P/N        | Description                               |
|------|-----|------------|---|
| 1    | 1   | 109992     | VALVE ASSY, INLET, SC3/5                  |
| 2    | 1   | 1058501900 | HOSE, NYLON REINFORCED, 1/4 ID X 19.00 LG |
| 3    | 1   | 1058502100 | HOSE, NYLON REINFORCED, 1/4 ID X 21.00 LG |
| 4    | 4   | 106526     | CLAMP, HOSE, WORM DR, 1/4-5/8, 5/16W      |
| 5    | 2   | 14672      | NUT, LOCK, 10-32                          |
| 6    | 1   | 23114      | WASHER, LOCK                              |
| 7    | 1   | 23116      | WASHER, FLAT                              |

Assembly Number: 109992

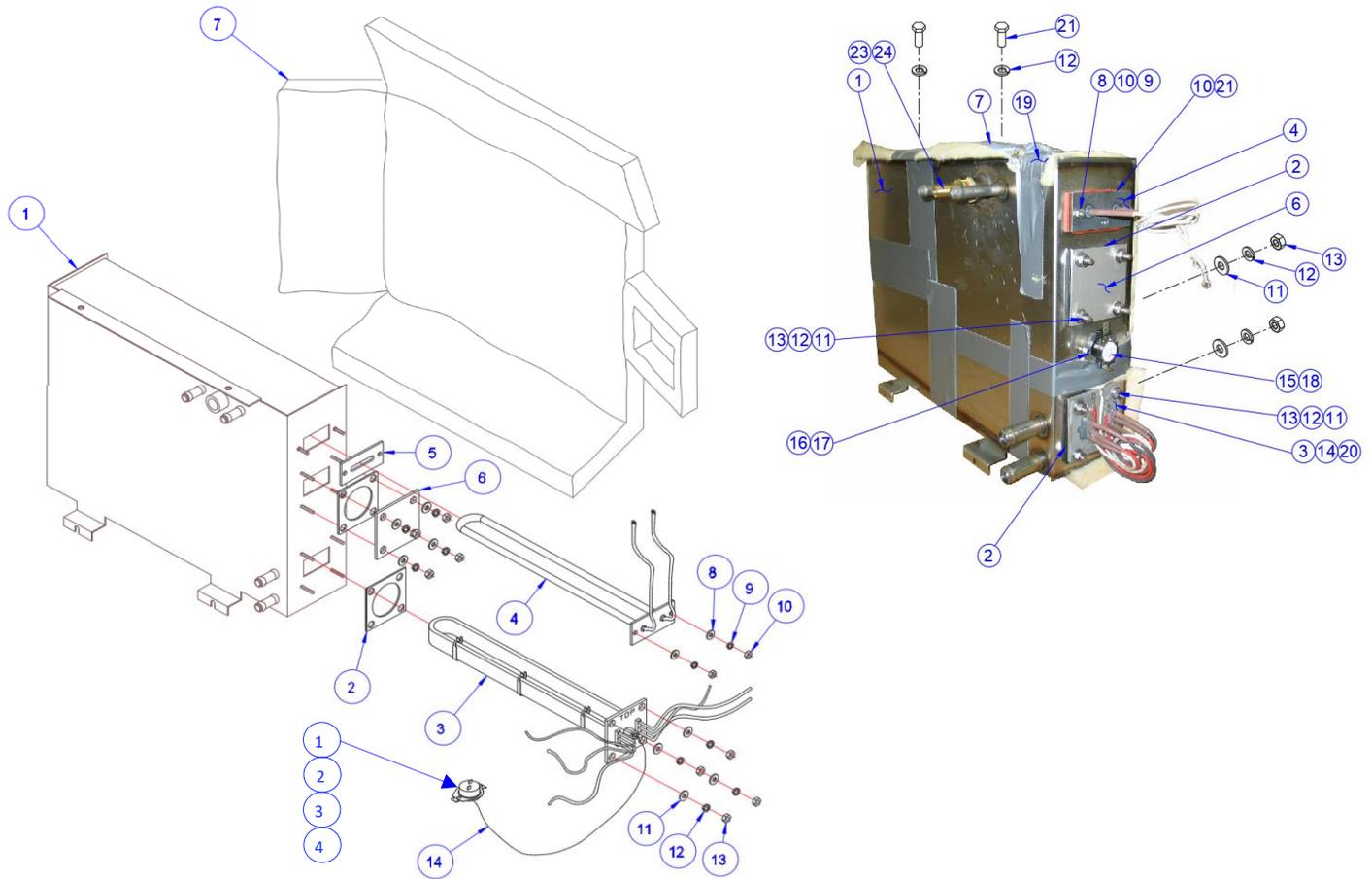
Description: Valve Assembly, Water Inlet S/C 5.1 HL



| Item | QTY | P/N     | Description                               |
|------|-----|---------|---|
| 1    | 1   | 104284  | BRACKET, MOUNTING                         |
| 2    | 4   | 19114   | SCREW, #8-32 X .375 THD. CUT              |
| 3    | 2   | 22218   | SOLENOID VALVE                            |
| 4    | 1   | 111289  | FTG; HOSE BARB; 90°; 1/4 H X 1/4 NPT MALE |
| 5    | 2   | 104381  | FITTING, HOSE, 1/4 H X 1/4 MPT            |
| 6    | 1   | 1098651 | FLOW RESTRICTOR, .062. FOR 1/4 ID HOSE    |
| 7    | 1   | 05235   | ELBOW, STREET 1/4 X 90° BRASS             |
| 8    | 4   | 102641  | WASHER, SPLIT                             |
| 9    | A/R | 00934   | SEALANT, PIPE DOPE                        |

Assembly Number: 104090

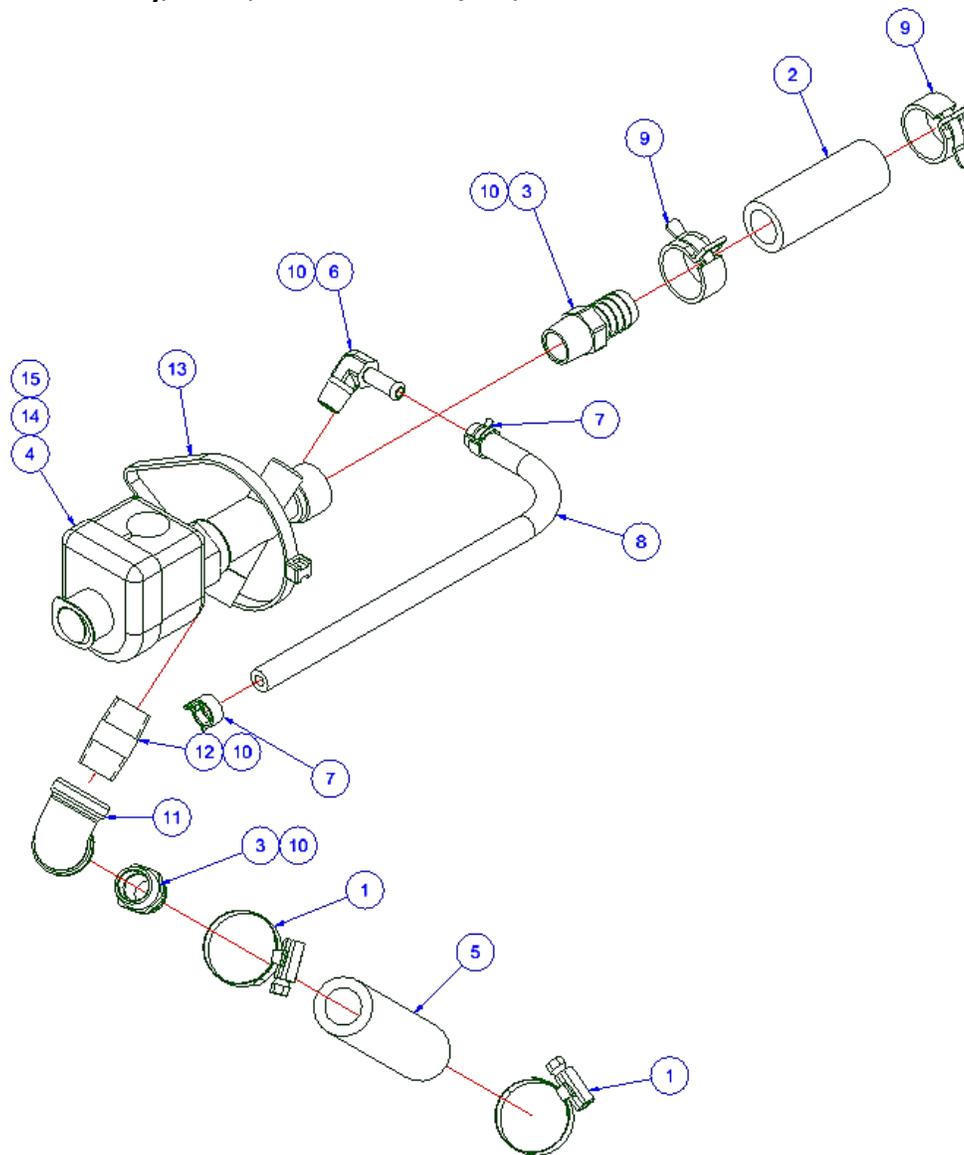
Description: Generator Assembly SteamCraft Ultra 3 HL



| Item | QTY | P/N                          | Description   |
|------|-----|------------------------------|---|
| 1    | 1   | 104089<br>1040891            | GENERATOR ASSY, WELD, SC 3.1 HL<br>GENERATOR ASSY, WELD, SC 3.1 HR                                    |
| 2    | 2   | 07128                        | GASKET  |
| 3    | 1   | 1038811<br>103881<br>1038815 | HEATER ASSY, 8 kw, 208 V<br>HEATER ASSY, 8 kw, 240 V<br>HEATER ASSY, 8 kw, 480 V                      |
| 4    | 1   | 104306<br>1043061<br>1043062 | ELEMENT, IMMERSION, 300W, 208 V<br>ELEMENT, IMMERSION, 300W, 240 V<br>ELEMENT, IMMERSION, 300W, 480 V |
| 5    | 1   | 104386                       | GASKET, DRYING ELEMENTS   |
| 6    | 1   | 104614                       | PLATE, GENERATOR CLEAN-OUT  |
| 7    | 1   | 104060                       | INSULATION, CUT, GENERATOR 3.1  |
| 8    | 2   | 101655                       | WASHER, FLAT, #10 SST   |
| 9    | 2   | 23113                        | WASHER, LOCK, SPLIT RING, CAD PLATED, #10   |
| 10   | 2   | 14659                        | NUT, HEX, 10-24 SST   |
| 11   | 10  | 23116                        | WASHER, FLAT 1/4 X 5/8  |
| 12   | 12  | 23105                        | WASHER, LOCK, 1/4 SST   |
| 13   | 10  | 14618                        | NUT, HEX, 1/4-20 SST  |
| 14   | 1   | 103731                       | CAPILLARY, HI LIMIT   |
| 15   | 1   | 105789                       | SWITCH, THERMAL   |
| 16   | 2   | 14674                        | NUT, HEX, 6-32, ZINC PLTD   |
| 17   | A/R | 01205                        | ADHESIVE, LOCTITE, GREEN  |
| 18   | A/R | 109139                       | COMPOUND, HEATER BLOCK  |
| 19   | A/R | 00944                        | DUCT TAPE, 3"   |
| 20   | 2   | 106127                       | SCREW, 6-32 X 1/2, TORX/PAN HD  |
| 21   | 2   | 19170                        | SCREW, HEX HD, 1/4-20x5/8, SST  |
| 22   | A/R | 107034                       | SEALANT, DOW CORNING 736  |
| 23   | 1   | 06237                        | FITTING, HOSE BARB, 1/2 x 1/2 MPT   |
| 24   | A/R | 00934                        | SEALANT, PIPE DOPE  |

Assembly Number: 106384 (HL) & 1063841 (HR)

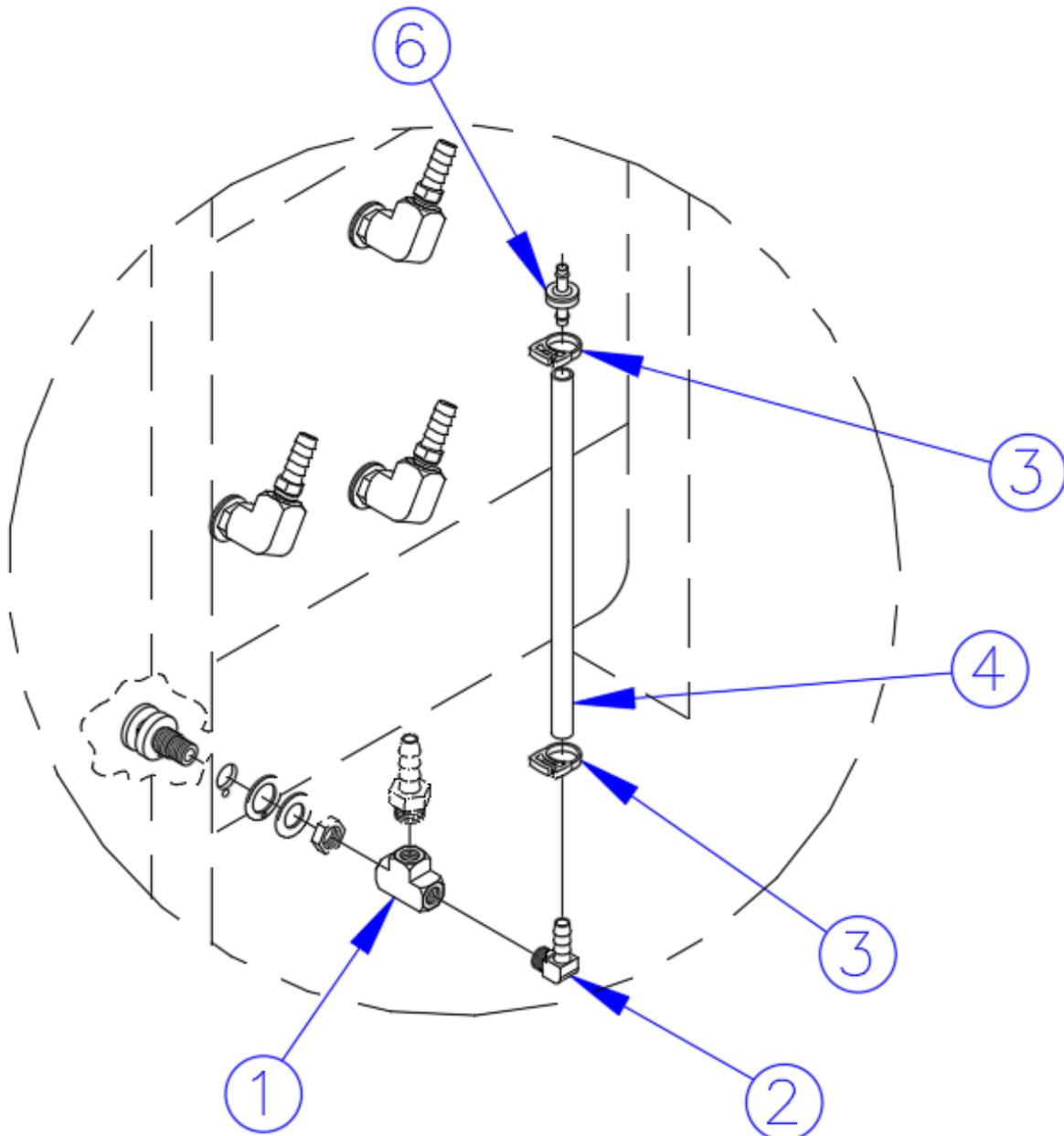
Description: Valve Assembly, Drain, SteamCraft 3.1/5.1, HL & HR



| Item | QTY | P/N        | Description                                  |
|------|-----|------------|--|
| 1    | 2   | 03204      | CLAMP, HOSE, WORM DRIVE 0.812 X 1.50 DIA     |
| 2    | 1   | 1060930300 | HOSE, SILICONE 3/4" ID X 3.000 LG.           |
| 3    | 2   | 06241      | FTG, HOSE BARB, 3/4HX1/2MPT, BR.             |
| 4    | 1   | 22221      | VALVE, SOLENOID, 1/2" DRAIN, 18IN LEAD       |
| 5    | 1   | 085111000  | HOSE, WHITE EPDM, 3/4"ID X 10.000" LG        |
| 6    | 1   | 111289     | FITTING, ELBOW, 90 1/4" HOSE X 1/4" NPT MALE |
| 7    | 2   | 1073121    | CLAMP; HOSE; 1/4 ID; METAL TENSION BAND      |
| 8    | 1   | 1058501200 | HOSE, NT-80, 1/4 X 1/2 X 12" LG              |
| 9    | 2   | 107312     | CLAMP, HOSE, 1 1/8"OD, METAL TENSION BAND    |
| 10   | A/R | 00934      | SEALANT, RECTORSEAL                          |
| 11   | 1   | 05250      | ELBOW, 90°, 1/2 NPT, BRASS                   |
| 12   | 1   | 14326      | NIPPLE .50NPTx 1.50SCH 40 BRASS TBE          |
| 13   | 1   | 300840     | WIRE TIE, RELEASABLE, NYLON, 14.500 LG       |
| 14   | 1   | 20336      | TERMINAL, RING, NON-INSUL. #10 STUD          |
| 15   | 2   | 20351      | TERMINAL, SLIPON .032 X .25 TAB              |

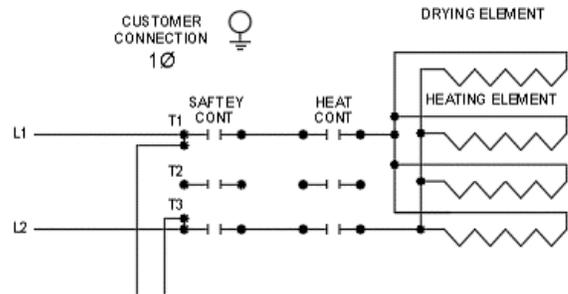
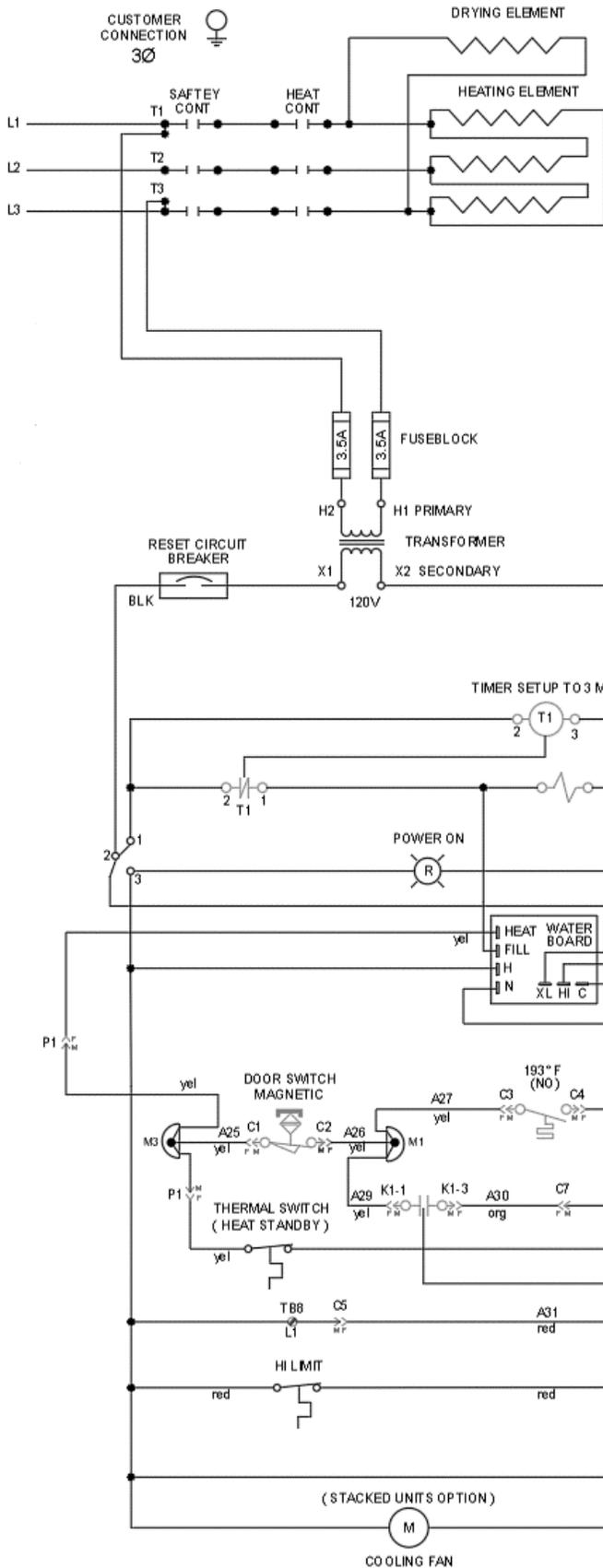
Assembly Number: 1070591

Description: Breather/Spray Nozzle Assembly



| Item | QTY | P/N        | Description                             |
|------|-----|------------|---|
| 1    | 1   | 20199      | TEE, 1/4, BRASS                         |
| 2    | 1   | 105786     | FITTING, HOSE BARB, 1/4 H x 1/4 MPT 90° |
| 3    | 2   | 104383     | CLAMP, HOSE, NYLON                      |
| 4    | 1   | 1043792600 | HOSE, SILICONE, 1/4 x 26.000            |
| 5    | 1   | 20451      | TIE, NYLON CABLE                        |
| 6    | 1   | 107032     | CHECK VALVE, PLASTIC DIAPHRAGM          |

# STEAMCRAFT 3.1 EASY TIMER



## PARTS LIST

- 1 19993 - POWER SWITCH
- 2 KE004164 - EASY TIMER CONTROL
- 3 19972 - THERMAL CLOSE SWITCH 193"
- 4 109374 - FUSE BLOCK
- 5 109380 - FUSE, 3.5A
- 6 108880 - DOOR SW (MAGNETIC)
- 7 105789 - THERMAL SWTCH (HSB)
- 8 44168 - TERMINAL BLOCK
- 9 107239 - PROBE
- 10 107241 - WATER BOARD
- 11 22221 - DRAIN VALVE
- 12 22218 - WATER SOLENOIDS
- 13 103731 - HI LIMIT SWITCHES
- 14 20535 - TRANSFORMER
- 15 03509 - CONTACTORS
- 20 20304 - GROUND LUG
- 21 108331 - RESET CIRCUIT BREAKER
- 22 107211 - COOLIN FAN (OPT 3.1)



# Cleveland

## Service/Parts:

1-844-724-2273

US: Press #4 after prompt to be directed to Technical Services. Press #2 after prompt to be directed to Cleveland.

Canada: Press #1 after prompt to be directed to service in Canada.

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