



Cutting

We offer a variety of cutting options for our plastic and semi-rigid and rigid aluminum extrusions.

Standard Cut:

Standard Cuts are utilized to reduce freight costs by cutting extrusions to specific sized lengths that can be shipped via UPS or FedEx.

- *Low tolerance Standard Cuts are cut to specified sized lengths of 6'x6', 8'x4' or 4'x4'x4' with a (+/- 1") tolerance for UPS or FedEx Ground shipments*
- *No more than 2 cuts per length*
- *Costs start at \$5.00 per order, but will vary by quantity and material*
- *A 40% restocking fee applies to all returned items with the exception of errors on our part*

Non-Standard Cut:

Non-Standard Cuts are required when cutting extrusions to specific sized lengths that do not conform to the cut sizes listed in Standard Cuts (For example, a 12' length may be cut to 79" if desired with the customer receiving the balance of the cut length).

- *Low tolerance Non-Standard Cuts are cut to specific sized lengths with a (+/- 1") tolerance*
- *No more than 1 cut per length*
- *Cuts must be made in full inch increments*
- *Costs start at \$5.00 per order, but will vary by quantity and material*
- *Cut lengths may or may not meet UPS or FedEx shipping requirements*
- *No returns allowed with the exception of errors on our part*

High Tolerance Secondary Cut

High Tolerance Secondary Cuts are suited for immediate jobsite use when cutting extrusions to specific sized lengths & tighter tolerances.

(For example, a 12' length may be cut to 17-1/4", 69-5/16" & 56-1/8" as required).

- *High Tolerance Secondary Cuts are cut to specific sized lengths with a specified (+/- 1/32" to 1/8") tolerance*
- *Cuts can be made in any quantity per length to different specified sizes*
- *Costs and tolerances will vary by product, material and quantity of cuts*
- *No returns allowed with the exception of errors on our part*

In Line Cut

In Line Cuts are utilized for extrusions that are custom extruded with the highest tolerances to your specified lengths, and are most cost effective for those requiring minimum production quantities of 5000' or more.

- *Providing that the minimum production quantity is met, In Line Cut extrusions can be extruded to any length with a plus side tolerance at no additional cost*
- *Costs and tolerances will vary by profile and material, and will need to be quoted on a per order basis*
- *No returns allowed with the exception of errors on our part*